



Display Future Ltd

www.displayfuture.com

LCD MODULE SPECIFICATION

Model: DF-GLN0203---E1

This module uses ROHS materials

For customer acceptance

Customer		date
Approved		
Comments		

The standard product specification may change without prior notice in order to improve performance or quality. Please contact Display Future Ltd for updated specification and product status before design for the standard product or release of the order.

Revision	1.0
Engineering	
Date	2018/01/26
Our Reference	

1. ORDERING INFORMATION

1.1 Series Table

* Some products in below table may not sell in our online store, please contact our sales by email for price or purchase.

LCD Type	Backlight Color	Graphic & Font Color	Background Color
FSTN Positive	Yellow Green Color	Black Color	Yellow Green Color
STN Negative Blue	White Color	White Color	Blue Color
FSTN Positive	White Color	Black Color	White Color
FSTN Positive	Red Color	Black Color	Red Color
FSTN Positive	Green Color	Black Color	Green Color
FSTN Positive	Blue Color	Black Color	Blue Color
FSTN Positive	Purple Color	Black Color	Purple Color
FSTN Positive	Amber Color	Black Color	Amber Color
FSTN Positive	RGB Color	Black Color	RGB Color
FFSTN Negative	Yellow Green Color	Yellow Green Color	Black Color
FFSTN Negative	White Color	White Color	Black Color
FFSTN Negative	Red Color	Red Color	Black Color
FFSTN Negative	Green Color	Green Color	Black Color
FFSTN Negative	Blue Color	Blue Color	Black Color
FFSTN Negative	Purple Color	Purple Color	Black Color
FFSTN Negative	Amber Color	Amber Color	Black Color
FFSTN Negative	RGB Color	RGB Color	Black Color

2. SPECIFICATION

2.1 Display Specification

ITEM	STANDARD VALUE	UNIT
Dot Matrix	160 x 64 Dots	--
Display Connector	FPC	--
FPC Connector	0.5mm Pitch Horizontal SMT Bottom Contact 30 Pins	--
Operating Temperature	-20 ~ +70	℃
Storage Temperature	-30 ~ +80	℃
Touch Panel Optional	N/A	--
Font Chip Optional	N/A	--
*Sunlight Readable	No1,No3,No4,No5,No6,No7,No8,No9	--

*Row number (from the top) of 1.1 Series Table which modules are sunlight readable.

2.2 Mechanical Specification

ITEM	STANDARD VALUE	UNIT
Outline Dimension with FPC Folded	56.4(W)×32.9(H) ×5.20(T) (MAX)	mm
Visual Area	52.00(W) ×22.00(H)	mm
Active Area	47.98(W) × 19.18(H)	mm
Dot Size	0.28 ×0.28	mm
Dot Pitch	0.3×0.3	mm
Net Weight	16.0 ± 15% grams (typical)	g

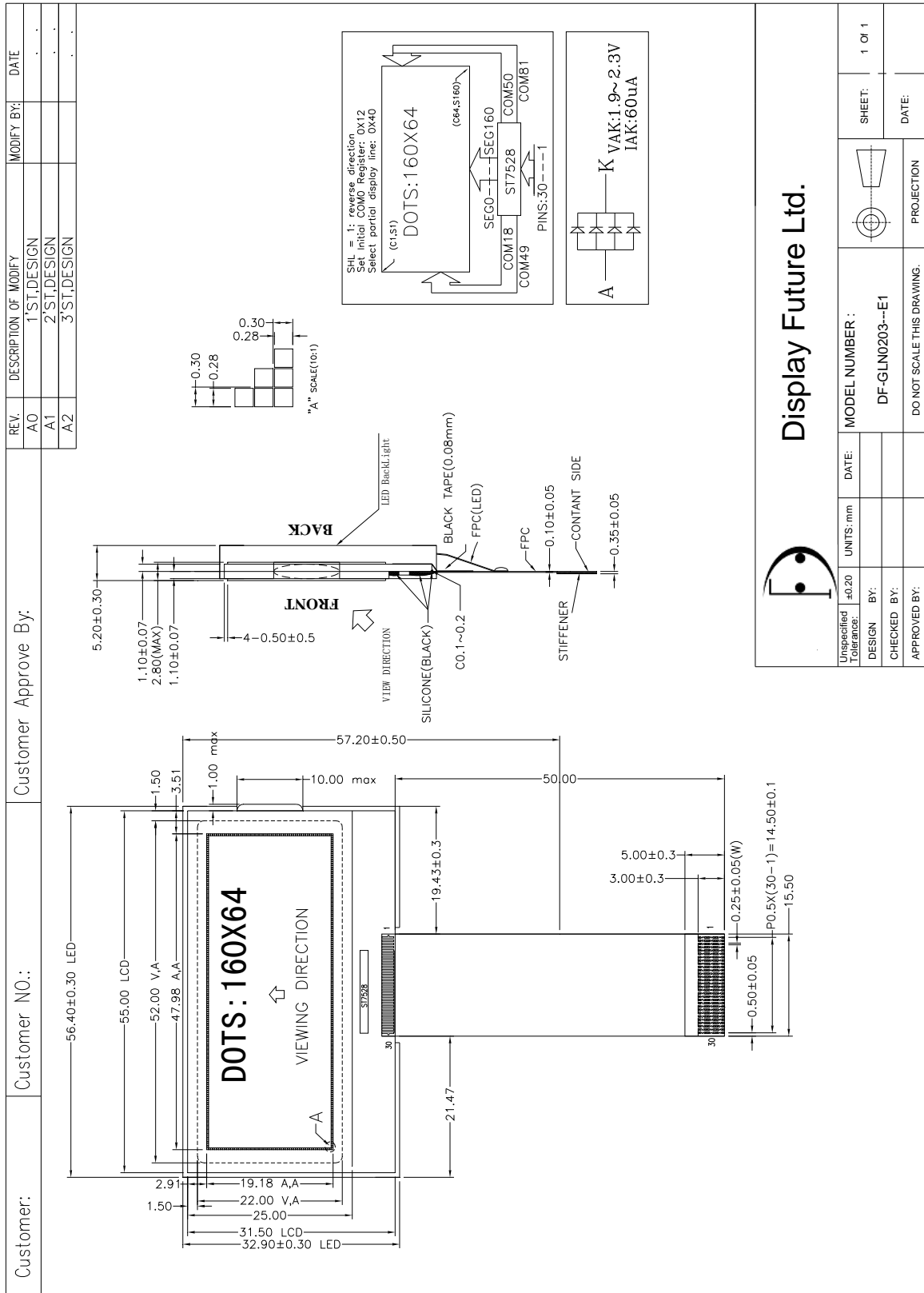
2.3 Electrical Specification

ITEM	STANDARD VALUE	UNIT
IC Package	COG	--
Controller	ST7528	--
Interface	8080 8-bit Parallel, 6800 8-bit Parallel,4-Wire SPI,3-Wire SPI,I2C	--

2.4 Optical Specification

ITEM	STANDARD VALUE	UNIT
LCD Type	Refer to 1.1 Series Table	--
Backlight Color	Refer to1.1 Series Table	--
Viewing Direction	6:00	Clock
LCD Duty	1/64	Duty
LCD Bias	1/9	Bias

3. OUTLINE DRAWING



4. ELECTRICAL SPEC

4.1 Pin Configuration

Pin No.	Pin Name	Descriptions																																																
1	LED+	Positive Supply for LED backlight																																																
2	LED+	Positive Supply for LED backlight																																																
3	LED-	Negative Supply for LED backlight																																																
4	LED-	Negative Supply for LED backlight																																																
5	PS0	Parallel/Serial data input select input																																																
6	PS1	<table border="1"> <thead> <tr> <th>PS2</th> <th>PS1</th> <th>PS0</th> <th>Interface Mode</th> <th>Data/Command</th> <th>Data</th> <th>Read/Write</th> <th>Serial clock</th> </tr> </thead> <tbody> <tr> <td>L</td> <td>L</td> <td>H</td> <td>Parallel 80</td> <td>A0</td> <td>DB0-DB7</td> <td>RD/WR</td> <td>-</td> </tr> <tr> <td>L</td> <td>H</td> <td>H</td> <td>Parallel 68</td> <td>A0</td> <td>DB0-DB7</td> <td>E/RW</td> <td>-</td> </tr> <tr> <td>L</td> <td>L</td> <td>L</td> <td>3 Line serial</td> <td>-</td> <td>S1D(DB7)</td> <td>Write only</td> <td>SCLK(DB6)</td> </tr> <tr> <td>L</td> <td>H</td> <td>L</td> <td>4 Line Serial</td> <td>A0</td> <td>S1D(DB7)</td> <td>Write only</td> <td>SCLK(DB6)</td> </tr> <tr> <td>H</td> <td>L</td> <td>L</td> <td>I2C Serial</td> <td>-</td> <td>SDA</td> <td>Read/Write</td> <td>SCL</td> </tr> </tbody> </table> <p>Note: In 4-Line, 3-Line and IIC serial mode, it is impossible to read data from the on-chip RAM.</p>	PS2	PS1	PS0	Interface Mode	Data/Command	Data	Read/Write	Serial clock	L	L	H	Parallel 80	A0	DB0-DB7	RD/WR	-	L	H	H	Parallel 68	A0	DB0-DB7	E/RW	-	L	L	L	3 Line serial	-	S1D(DB7)	Write only	SCLK(DB6)	L	H	L	4 Line Serial	A0	S1D(DB7)	Write only	SCLK(DB6)	H	L	L	I2C Serial	-	SDA	Read/Write	SCL
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H	L	L	I2C Serial	-	SDA	Read/Write	SCL																																											
7	PS2																																																	
8	CSB	Chip Select input pins Data/Instruction I/O is enabled only when CSB is "L". When chip select is non-active , DB0 to DB7 may be high impedance.																																																
9	RST	Reset input pin .When RESETB is "L", initialization is executed.																																																
10	A0	Register select input pin -A0 = "H" : DB0 to DB7 are display data. -A0 = "L" : DB0 to DB7 are control data.																																																
11	RW_WR	Read/ Write execution control pin <table border="1"> <thead> <tr> <th>PS1</th> <th>MPU type</th> <th>RW_WR</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>H</td> <td>6800-series</td> <td>RW</td> <td> Read/Write control input pin RW = "H": read RW= "L": write </td> </tr> <tr> <td>L</td> <td>8080-series</td> <td>/WR</td> <td> Write enable clock input pin The data o DB0 to DB7 are latched at the rising edge of the /WR signal. </td> </tr> </tbody> </table>	PS1	MPU type	RW_WR	Description	H	6800-series	RW	Read/Write control input pin RW = "H": read RW= "L": write	L	8080-series	/WR	Write enable clock input pin The data o DB0 to DB7 are latched at the rising edge of the /WR signal.																																				
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12	E_RD	Read/ Write execution control pin			
		PS1	MPU type	E_RD	Description
		H	6800-series	E	Read/Write control input pin When RW = "H" E is "H", DB0 to B7 are in an output status. When RW="L": The data on DB0 to DB7 are latched at the falling edge of the E signal.
L	8080-series	/RD	Read enable clock input pin When /RD is "L", DB0 to DB7 are in an output Status.		
13-20	DB0-DB7	This is an 8-bit bi-directional data bus that connects to an 8-bit or 16-bit standard MPU data bus. When the serial interface is selected (P/S="L"), then DB7 serves as the serial data input terminal (SI) and DB6 serves as the serial clock input terminal (SCL). At this time, DB0-DB5 are set to high impedance. When the chip select is inactive, DB0-DB7 are set to high impedance.			
21	VDD	Positive Power Supply			
22	VSS	Ground			
23	Vout_Out	If the internal Vout voltage generator is used , the VOUT_IN & VOUT_OUT must be connected together. If an external supply is used , this pin must be left open.			
24	Vout_In	An external Vout supply voltage can be supplied using the VOUT_IN pad. In this case, VOUT_OUT Has to be left open, and the internal voltage generator has to be programmed to zero.			
25	VR	V0 voltage adjustment pin It is valid only when on-chip resistors are not used (INTRS = "L") When using internal resistors (INTRS = "H"),open this pin			
26	V4	LCD driver supply voltages. The voltage determined by LCD cell is impedance-converted by a resistive driver or and according to the following relationship: $VDD (=V_0) \geq V_1 \geq V_2 \geq V_3 \geq V_4 \geq VSS$ When the on-chip operating power circuit is on the following voltages are supplied to V1 to V4 by the on-chip power circuit.			
27	V3				
28	V2				
29	V1				
30	V0				

4.2 Absolute Maximum Ratings

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
Power Supply for Logic	VDD-VSS	-0.5	-	+3.6	V
Power Supply for LCD	VOUT	-0.3	-	+20.0	V
Input Voltage	VIN	-0.5	-	VDD+0.5	V
Supply Current for Backlight	ILED	-	-	100	mA

4.3 Electrical Characteristics

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT
Power Supply for LCM	VDD-VSS	-	2.7	3.0	3.3	V
Input Voltage	VIL	L Level	VSS	-	0.3VDD	V
	VIH	H Level	0.7VDD	-	VDD	V
LCD Driving Voltage	V0-VSS	-	9.8	10.0	10.2	V
Supply Current for LCM	IDD	VDD=3.0V	-	-	1050.0	uA

I. INSPECTION CRITERIA

I.1 Acceptable Quality Level

Each lot should satisfy the quality level defined as follows

PARTITION	AQL	DEFINITION
A. Major	0.4%	Functional defective as product
B. Minor	1.5%	Satisfy all functions as product but not satisfy cosmetic standard

I.2 Definition of Lot

One lot means the delivery quantity to customer at one time.

I.3 Condition of Cosmetic Inspection

◆ INSPECTION AND TEST

- FUNCTION TEST
- APPEARANCE INSPECTION
- PACKING SPECIFICATION

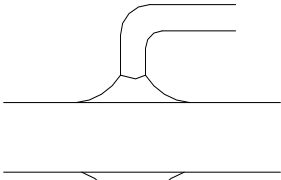
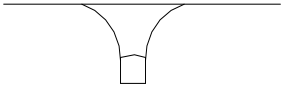
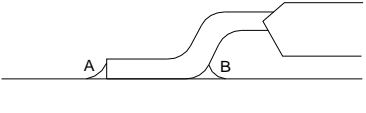
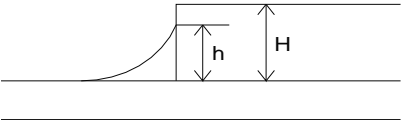
◆ INSPECTION CONDITION

- Put under the lamp (20W) at a distance 100mm from
- Tilt upright 45 degree by the front (back) to inspect LCD appearance.

◆ AQL INSPECTION LEVEL

- SAMPLING METHOD: MIL-STD-105D
- SAMPLING PLAN: SINGLE
- MAJOR DEFECT: 0.4% (MAJOR)
- MINOR DEFECT: 1.5% (MINOR)
- GENERAL LEVEL: II/NORMAL

I.4 Module Cosmetic Criteria

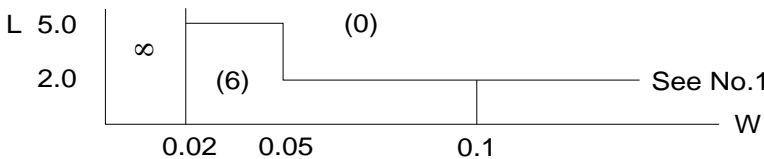
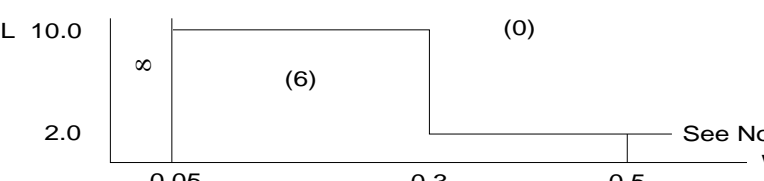
NO.	Item	Judgment Criterion	Partition
1	Difference in Spec.	None allowed	Major
2	Pattern Peeling	No substrate pattern peeling and floating	Major
3	Soldering defects	No soldering missing	Major
		No soldering bridge	Major
		No cold soldering	Minor
4	Resist flaw on substrate	Invisible copper foil(\varnothing 0.5mm or more)on substrate pattern	Minor
5	Accretion of metallic Foreign matter	No soldering dust	Minor
		No accretion of metallic foreign matters(Not exceed \varnothing 0.2mm)	
6	Stain	No stain to spoil cosmetic badly	Minor
7	Plate discoloring	No plate fading,rusting and discoloring	Minor
8	Solder amount 1.Lead parts	<p>a. Soldering side of PCB</p> <p>Solder to form a 'Filet' all around the lead. Solder should not hide the lead form perfectly.(too much)</p>  <p>b.Components side (In case of 'Through Hole PCB')</p> <p>Solder to reach the Components side of PCB</p> 	Minor
	2.Flat packages	<p>Either 'toe'(A) or 'heel' (B) of the lead to be covered by 'Filet'</p>  <p>Lead form to be assume over Solder.</p>	Minor
	3.Chips	<p>$(3/2) H \geq h \geq (1/2)H$</p> 	Minor

9	Backlight defects	<ol style="list-style-type: none"> 1.Light fails or flickers.(Major) 2. Color and luminance do not correspond to specifications. (Major) 3.Exceeds standards for display's blemishes, foreign matter, dark lines or scratches.(Minor) 	<p>See list ←</p>
10	PCB defects	<ol style="list-style-type: none"> 1. Oxidation or contamination on connectors.* 2. Wrong parts, missing parts, or parts not in specification.* 3.Jumpers set incorrectly.(Minor) 4.Solder(if any)on bezel,LED pad,zebra pad,or screw hole pad is not smooth.(Minor) <p>*Minor if display functions correctly.Major if the display fails.</p>	<p>See list ←</p>
11	Soldering defects	<ol style="list-style-type: none"> 1. Unmelted solder paste. 2. Cold solder joints,missing solder connections,or oxidation.* 3. Solder bridges causing short circuits.* 4. Residue or solder balls. 5. Solder flux is black or brown. <p>*Minor if display functions correctly. Major if the display fails.</p>	<p>Minor</p>

I.5 Screen Cosmetic Criteria (Non-Operating)

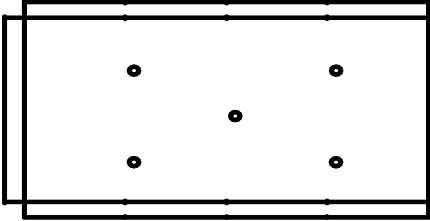
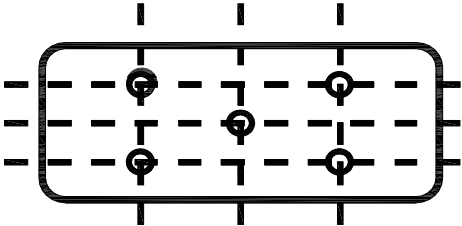
No.	Defect	Judgment Criterion	Partition	
1	Spots	In accordance with Screen Cosmetic Criteria (Operating) No.1.	Minor	
2	Lines	In accordance with Screen Cosmetic Criteria (Operation) No.2.	Minor	
3	Bubbles in Polarizer		Minor	
		Size: d mm		Acceptable Qty in active area
		d ≤ 0.3		Disregard
		0.3 < d ≤ 1.0		3
1.0 < d ≤ 1.5	1			
1.5 < d	0			
4	Scratch	In accordance with spots and lines operating cosmetic criteria, When the light reflects on the panel surface, the scratches are not to be remarkable.	Minor	
5	Allowable density	Above defects should be separated more than 30mm each other.	Minor	
6	Coloration	Not to be noticeable coloration in the viewing area of the LCD panels. Back-lit type should be judged with back-lit on state only.	Minor	
7	Contamination	Not to be noticeable.	Minor	

I.6 Screen Cosmetic Criteria (Operating)

No.	Defect	Judgment Criterion	Partition	
1	Spots	A) Clear	Minor	
		Size:d mm		Acceptable Qty in active area
		$d \leq 0.1$ $0.1 < d \leq 0.2$ $0.2 < d \leq 0.3$ $0.3 < d$		Disregard 6 2 0
		Note: Including pin holes and defective dots which must be within one pixel Size.		
		B) Unclear		Minor
		Size:d mm		
$d \leq 0.2$ $0.2 < d \leq 0.5$ $0.5 < d \leq 0.7$ $0.7 < d$	Disregard 6 2 0			
2	Lines	A) Clear	Minor	
		 <p>Note: () – Acceptable Qty in active area L - Length (mm) W -Width(mm) ∞-Disregard</p>		
		B) Unclear		
				

‘Clear’ = The shade and size are not changed by Vo.

‘Unclear’ = The shade and size are changed by Vo.

No.	Defect	Judgment Criterion	Partition
3	Rubbing line	Not to be noticeable.	
4	Allowable density	Above defects should be separated more than 10mm each other.	Minor
5	Rainbow	Not to be noticeable.	Minor
6	Dot size	To be 95%~105%of the dot size (Typ.) in drawing. Partial defects of each dot (ex.pin-hole) should be treated as'spot'. (see Screen Cosmetic Criteria (Operating) No.1)	Minor
7	Brightness (only back-lit Module)	Brightness Uniformity must be $B_{MAX}/B_{MIN} \leq 2$ - B_{MAX} :Max.value by measure in 5 points - B_{MIN} : Min.value by measure in 5 points Divide active area into 4 vertically and horizontally. Measure 5 points shown in the following figure. 	Minor
8	Contrast Uniformity	Contrast Uniformity must be $B_{mAX}/B_{mIN} \leq 2$ Measure 5 points shown in the following figure. Dashed lines divide active area into 4 vertically and horizontally. Measuring points are located at the inter-sections of dashed line.  Note: B_{MAX} – Max.value by measure in 5 points. B_{MIN} – Min.value by measure in 5 points. O – Measuring points in $\varnothing 10mm$.	Minor

Note:

- (1) Size : $d=(\text{long length} + \text{short length})/2$
- (2) The limit samples for each item have priority.
- (3) Complexed defects are defined item by item, but if the number of defects is defined in above table, the total number should not exceed 10.

(4) In case of 'concentration', even the spots or the lines of 'disregarded' size should not be allowed. Following three situations

Should be treated as 'concentration'.

- 7 or over defects in circle of \varnothing 5mm.
- 10 or over defects in circle of \varnothing 10mm
- 20 or over defects in circle of \varnothing 20mm

II. PRECAUTIONS FOR USING

II.1 Handling Precautions

- ◆ This device is susceptible to Electro-Static Discharge (ESD) damage. Observe Anti-Static precautions.
- ◆ Display Future display panel is made of glass. Do not subject it to a mechanical shock by dropping it or impact.
- ◆ If Display Future display panel is damaged and the liquid crystal substance leaks out, be sure not to get any in your mouth. If the substance contacts your skin or clothes, wash it off using soap and water.
- ◆ Do not apply excessive force to the Display Future display surface or the adjoining areas since this may cause the color tone to vary.
- ◆ The polarizer covering the Display Future display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- ◆ If Display Future display surface becomes contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If it is heavily contaminated, moisten cloth with one of the following Isopropyl or alcohol.
- ◆ Solvents other than those above-mentioned may damage the polarizer. Especially, do not use the Water.
- ◆ Exercise care to minimize corrosion of the electrode. Corrosion of the electrodes is accelerated by water droplets, moisture condensation or a current flow in a high-humidity environment.
- ◆ Install the Display Future LCD Module by using the mounting holes. When mounting the LCD module make sure it is free of twisting, warping and distortion. In particular, do not forcibly pull or bend the cable or the backlight cable.
- ◆ Do not attempt to disassemble or process Display Future LCD module.
- ◆ NC terminal should be open. Do not connect anything.
- ◆ If the logic circuit power is off, do not apply the input signals.
- ◆ To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
 - Be sure to ground the body when handling Display Future LCD modules.
 - Tools required for assembling, such as soldering irons, must be properly grounded.
 - To reduce the amount of static electricity generated, do not conduct assembling and other work under dry conditions.
 - The LCD module is coated with a film to protect the display surface. Exercise care when peeling off this protective film since static electricity may be generated.

II.2 Power Supply Precautions

- ◆ Identify and, at all times, observe absolute maximum ratings for both logic and LC drivers. Note that there is some variance between models.
- ◆ Prevent the application of reverse polarity to VDD and VSS, however briefly.
- ◆ Use a clean power source free from transients. Power-up conditions are occasionally jolting and may exceed the maximum ratings of Display Future modules.
- ◆ The VDD power of Display Future module should also supply the power to all devices that may access the display. Don't allow the data bus to be driven when the logic supply to the module is turned off.

II.3 Operating Precautions

- ◆ DO NOT plug or unplug Display Future module when the system is powered up.
- ◆ Minimize the cable length between Display Future module and host MPU.
- ◆ For models with backlights, do not disable the backlight by interrupting the HV line. Unload inverters produce voltage extremes that may arc within a cable or at the display.
- ◆ Operate Display Future module within the limits of the modules temperature specifications.

II.4 Mechanical/Environmental Precautions

- ◆ Improper soldering is the major cause of module difficulty. Use of flux cleaner is not recommended as they may seep under the electrometric connection and cause display failure.
- ◆ Mount Display Future module so that it is free from torque and mechanical stress.
- ◆ Surface of the LCD panel should not be touched or scratched. The display front surface is an easily scratched, plastic polarizer. Avoid contact and clean only when necessary with soft, absorbent cotton dampened with petroleum benzene.
- ◆ Always employ anti-static procedure while handling Display Future module.
- ◆ Prevent moisture build-up upon the module and observe the environmental constraints for storage tem
- ◆ Do not store in direct sunlight
- ◆ If leakage of the liquid crystal material should occur, avoid contact with this material, particularly ingestion. If the body or clothing becomes contaminated by the liquid crystal material, wash thoroughly with water and soap

II.5 Storage Precautions

When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

Keep Display Future modules in bags (avoid high temperature / high humidity and low temperatures below 0C. Whenever possible, Display Future LCD modules should be stored in the same conditions in which they were shipped from our company.

II.6 Others

Liquid crystals solidify under low temperature (below the storage temperature range) leading to defective orientation or the generation of air bubbles (black or white). Air bubbles may also be generated if the module is subject to a low temperature.

If Display Future LCD modules have been operating for a long time showing the same display patterns, the

display patterns may remain on the screen as ghost images and a slight contrast irregularity may also appear. A normal operating status can be regained by suspending use for some time. It should be noted that this phenomenon does not adversely affect performance reliability.

To minimize the performance degradation of the LCD modules resulting from destruction caused by static electricity etc., exercise care to avoid holding the following sections when handling the modules.

- Exposed area of the printed circuit board.
- Terminal electrode sections.

III. USING LCD MODULES

III.1 Liquid Crystal Display Modules

Display Future LCD is composed of glass and polarizer. Pay attention to the following items when handling.

- ◆ Please keep the temperature within specified range for use and storage. Polarization degradation, bubble generation or polarizer peel-off may occur with high temperature and high humidity.
- ◆ Do not touch, push or rub the exposed polarizers with anything harder than an HB pencil lead (glass, tweezers, etc.).
- ◆ N-hexane is recommended for cleaning the adhesives used to attach front/rear polarizers and reflectors made of organic substances which will be damaged by chemicals such as acetone, toluene, ethanol and isopropylalcohol.
- ◆ When Display Future display surface becomes dusty, wipe gently with absorbent cotton or other soft material like chamois soaked in petroleum benzine. Do not scrub hard to avoid damaging the display surface.
- ◆ Wipe off saliva or water drops immediately, contact with water over a long period of time may cause deformation or color fading.
- ◆ Avoid contacting oil and fats.
- ◆ Condensation on the surface and contact with terminals due to cold will damage, stain or dirty the polarizers. After products are tested at low temperature they must be warmed up in a container before coming in contact with room temperature air.
- ◆ Do not put or attach anything on Display Future display area to avoid leaving marks on.
- ◆ Do not touch the display with bare hands. This will stain the display area and degrade insulation between terminals (some cosmetics are determined to the polarizers).
- ◆ As glass is fragile. It tends to become or chipped during handling especially on the edges. Please avoid dropping or jarring.

III.2 Installing LCD Modules

- ◆ Cover the surface with a transparent protective plate to protect the polarizer and LC cell.
- ◆ When assembling the LCM into other equipment, the spacer to the bit between the LCM and the fitting plate should have enough height to avoid causing stress to the module surface, refer to the individual specifications for measurements. The measurement tolerance should be $\pm 0.1\text{mm}$.

III.3 Precaution for Handling LCD Modules

Since Display Future LCM has been assembled and adjusted with a high degree of precision; avoid applying excessive shocks to the module or making any alterations or modifications to it.

- ◆ Do not alter, modify or change the shape of the tab on the metal frame.
- ◆ Do not make extra holes on the printed circuit board, modify its shape or change the positions of components to be attached.
- ◆ Do not damage or modify the pattern writing on the printed circuit board.
- ◆ Absolutely do not modify the zebra rubber strip (conductive rubber) or heat seal connector.
- ◆ Except for soldering the interface, do not make any alterations or modifications with a soldering iron.
- ◆ Do not drop, bend or twist Display Future LCM.

III.4 Electro-Static Discharge Control

Since this module uses a CMOS LSI, the same careful attention should be paid to electrostatic discharge as for an ordinary CMOS IC.

- ◆ Make certain that you are grounded when handling LCM.
- ◆ Before remove LCM from its packing case or incorporating it into a set, be sure the module and your body have the same electric potential.
- ◆ When soldering the terminal of LCM, make certain the AC power source for the soldering iron does not leak.
- ◆ When using an electric screwdriver to attach LCM, the screwdriver should be of ground potentiality to minimize as much as possible any transmission of electromagnetic waves produced sparks coming from the commutator of the motor.
- ◆ As far as possible make the electric potential of your work clothes and that of the work bench the ground potential.
- ◆ To reduce the generation of static electricity be careful that the air in the work is not too dried. A relative humidity of 50%-60% is recommended.

III.5 Precaution for Soldering to Display Future LCM

- ◆ Observe the following when soldering lead wire, connector cable and etc. to the LCM.

-Soldering iron temperature : $280^{\circ}\text{C} \pm 10^{\circ}\text{C}$

-Soldering time: 3-4 sec.

-Solder: eutectic solder.

If soldering flux is used, be sure to remove any remaining flux after finishing to soldering operation. (This does not apply in the case of a non-halogen type of flux.) It is recommended that you protect the LCD surface with a cover during soldering to prevent any damage due to flux spatters.

- ◆ When soldering the electroluminescent panel and PC board, the panel and board should not be detached more than three times. This maximum number is determined by the temperature and time conditions mentioned above, though there may be some variance depending on the temperature of the soldering iron.
- ◆ When remove the electroluminescent panel from the PC board, be sure the solder has completely melted, the soldered pad on the PC board could be damaged.

III.6 Precaution for Operation

- ◆ Viewing angle varies with the change of liquid crystal driving voltage (VO). Adjust VO to show the best contrast.
- ◆ Driving the Display Future LCD in the voltage above the limit shortens its life.
- ◆ Response time is greatly delayed at temperature below the operating temperature range. However, this does not mean the LCD will be out of the order. It will recover when it returns to the specified temperature range.
- ◆ If Display Future display area is pushed hard during operation, the display will become abnormal. However, it will return to normal if it is turned off and then back on.
- ◆ Condensation on terminals can cause an electrochemical reaction disrupting the terminal circuit. Therefore, it must be used under the relative condition of 40°C, 50% RH.
- ◆ When turning the power on, input each signal after the positive/negative voltage becomes stable.

III.7 Limited Warranty

Unless agreed between Display Future and customer, Display Future will replace or repair any of its LCD modules which are found to be functionally defective when inspected in accordance with Display Future LCD acceptance standards (copies available upon request) for a period of one year from date of shipments. Cosmetic/visual defects must be returned to Display Future within 90 days of shipment. Confirmation of such date shall be based on freight documents. The warranty liability of Display Future limited to repair and/or replacement on the terms set forth above. Display Future will not be responsible for any subsequent or consequential events.

III.8 Return Policy

No warranty can be granted if the precautions stated above have been disregarded. The typical examples of violations are:

- Broken LCD glass.
- PCB eyelet damaged or modified.
- PCB conductors damaged.
- Circuit modified in any way, including addition of components.
- PCB tampered with by grinding, engraving or painting varnish.
- Soldering to or modifying the bezel in any manner.

Module repairs will be invoiced to the customer upon mutual agreement. Modules must be returned with sufficient description of the failures or defects. Any connectors or cable installed by the customer must be removed completely without damaging the PCB eyelet's, conductors and terminals

That's the end of the datasheet