

LCM MODULE SPECIFICATION

MODULE NO.
HTG9664F

Customer Approval

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Designed	Checked	Approved

Revision history

revision	date	description	remark
A00	2008-01-08	First release	

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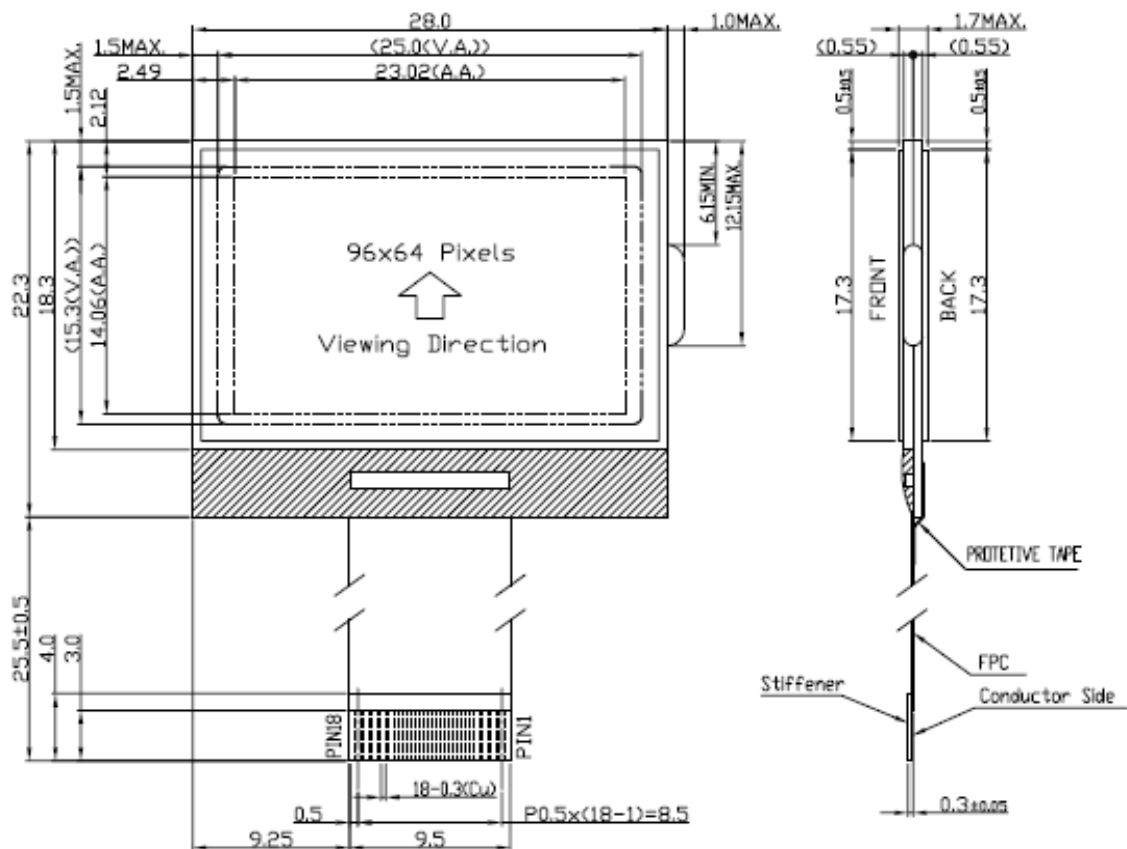
1. Feature

Display resolution	: 96(w)*64(h)
Display mode	: FSTN , Gray, Positive ,Transflective
Driving method	: 1/65 duty , 1/9 bias
Viewing direction	: 6 o'clock
Built-in controller	: ST7549
Operation temp	: -0°C~55°C
Storage temp	: -20°C~60°C

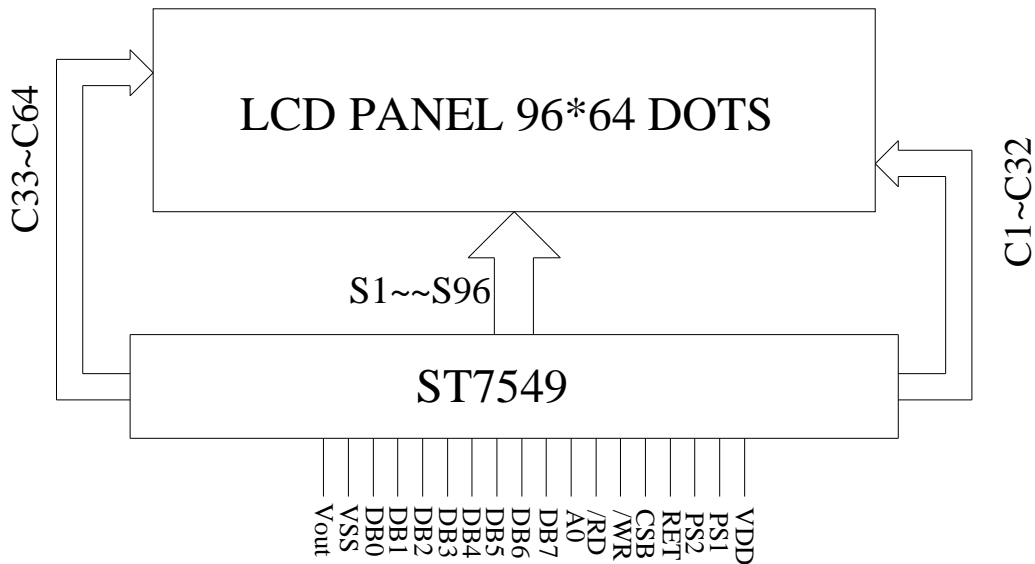
2. Mechanical Specifications

Dimensional outline (W*H*T)	: 28.0mm*22.3mm*1.7mm
Viewing area (W*H)	: 25.0mm*15.3mm
Dot pitch (W*H)	: 0.24mm*0.22mm
Dot size (W*H)	: 0.22mm*0.20mm
Weight	: Approx

outline dimension



3. Block Diagram



4. Pin description

Pin No.	Pin Name	Function
1	VDD	Power supply (+3.0V)
2,3	PS1,PS2	80/68 interface selection
4	RET	Reset signal
5	CSB	Chip enable
6	/WR	Write signal
7	/RD	Read signal
8	A0	Command/data selection
9~16	DB7~DB0	Data bus
17	VSS	Power supply (ground)
18	VOUT	Power supply for LCD driver(10.0V)

5. Absolute Maximum Ratings

Items	Symbol	MIN.	MAX.	Unit	Condition
Supply Voltage	V _{DD}	-0.3	+3.6	V	V _{SS} = 0V
	V _{lcd}	-0.3	+13.5	V	V _{SS} = 0V
Input Voltage	V _{IN}	-0.3	V _{DD} +0.3	V	V _{SS} = 0V
LED forward current	I _f	---	---	mA	---
Operating Temperature	T _{OP}	-10	+60	°C	---
Storage Temperature	T _{st}	-20	+70	°C	---

6. Electrical Characteristics

6.1 DC Characteristics

(V_{SS} = 0V, V_{DD} = 5.0V ± 10%, T_a = -20~75°C)

Items	Symbol	MIN.	TYP.	MAX.	Unit
Operating Voltage	V _{DD}	2.4	3.0	3.3	V
Input High Voltage	V _{IH}	0.8V _{DD}	-	V _{DD}	V
Input Low Voltage	V _{IL}	V _{SS}	-	0.2V _{DD}	V
Output High Voltage	V _{OH}	0.8V _{DD}	-	V _{DD}	V
Output Low Voltage	V _{OL}	V _{SS}	-	0.2V _{DD}	V
Supply Current	I _{DD}	---	---	3	mA

6.2 AC Characteristics

System Bus Read/Write Characteristics 1 (For the 8080 Series MPU)

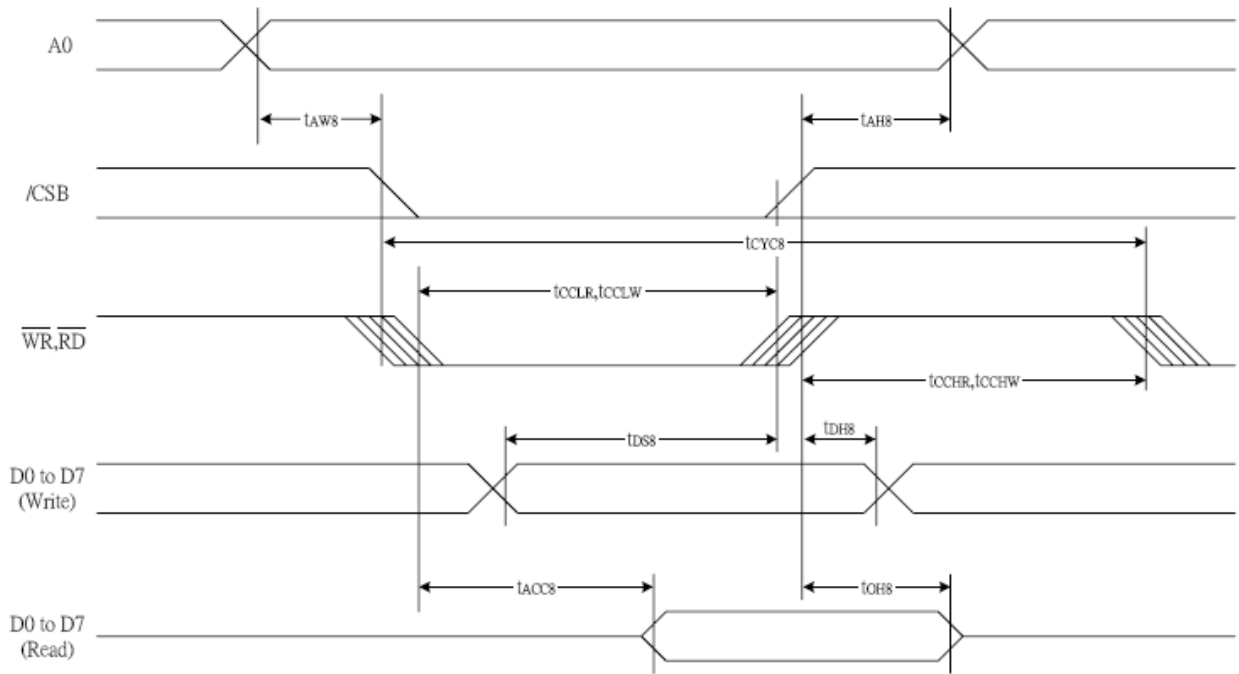


Figure 26.

(VDD = 3.3V , Ta =25 °C)

Item	Signal	Symbol	Condition	Rating		Units
				Min.	Max.	
Address hold time	A0	tAH8		10	—	ns
Address setup time		tAW8		100	—	
System cycle time		tCYC8		400	—	
Enable L pulse width (WRITE)	WR	tCCLW		80	—	
Enable H pulse width (WRITE)		tCCHW		80	—	
Enable L pulse width (READ)	RD	tCCLR		140	—	
Enable H pulse width (READ)		tCCHR		80	—	
WRITE Data setup time	D0 to D7	tDS8		80	—	
WRITE Address hold time		tDH8		10	—	
READ access time		tACC8	CL = 100 pF	—	70	
READ Output disable time		tOH8	CL = 100 pF	5	50	

System Bus Read/Write Characteristics 1 (For the 6800 Series MPU)

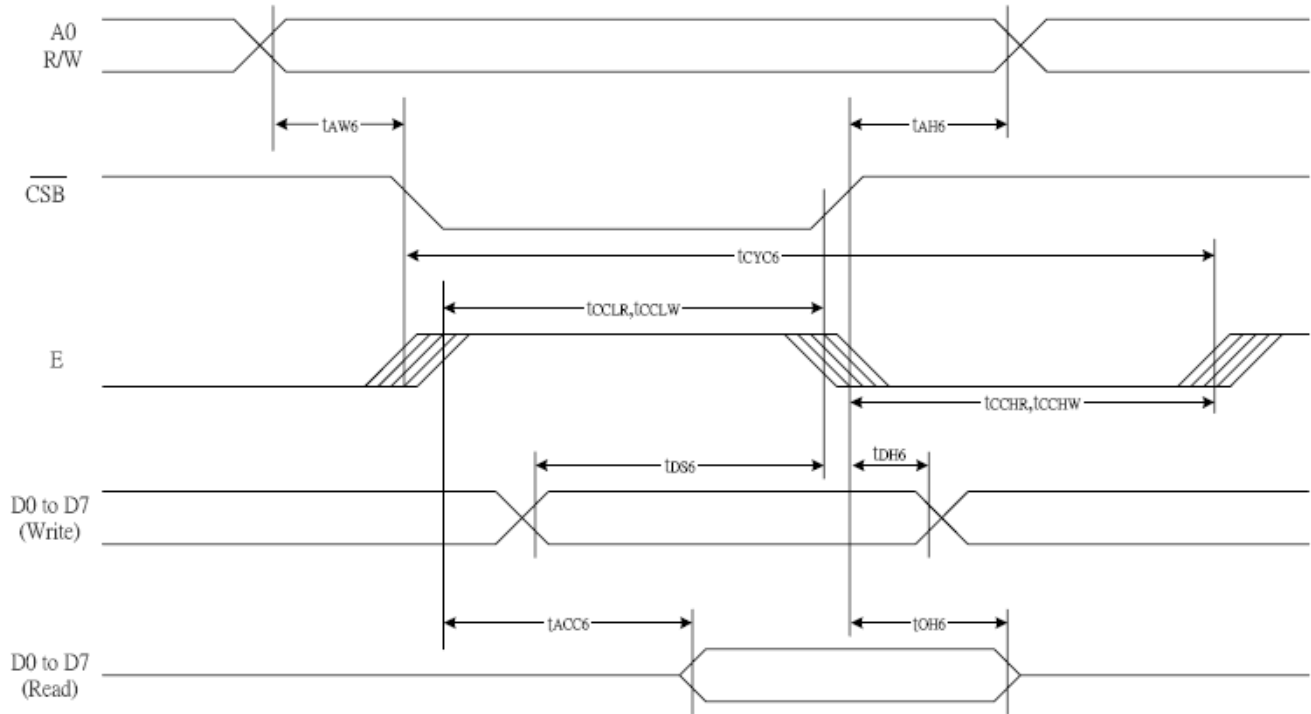


Figure 27.

(V_{DD} = 3.3 V , T_a = 25°C)

Item	Signal	Symbol	Condition	Rating		Units
				Min.	Max.	
Address hold time	A0	tAH6		10	—	ns
Address setup time		tAW6		0	—	
System cycle time		tCYC6		240	—	
Enable L pulse width (WRITE)	WR	tEWLW		80	—	
Enable H pulse width (WRITE)		tEWHW		80	—	
Enable L pulse width (READ)	RD	tEWLR		80	—	
Enable H pulse width (READ)		tEWHR		140	—	
WRITE Data setup time	D0 to D7	tDS6		80	—	
WRITE Address hold time		tDH6		10	—	
READ access time		tACC6	CL = 100 pF	—	70	
READ Output disable time		tOH6	CL = 100 pF	5	50	

6.3 Reset timing

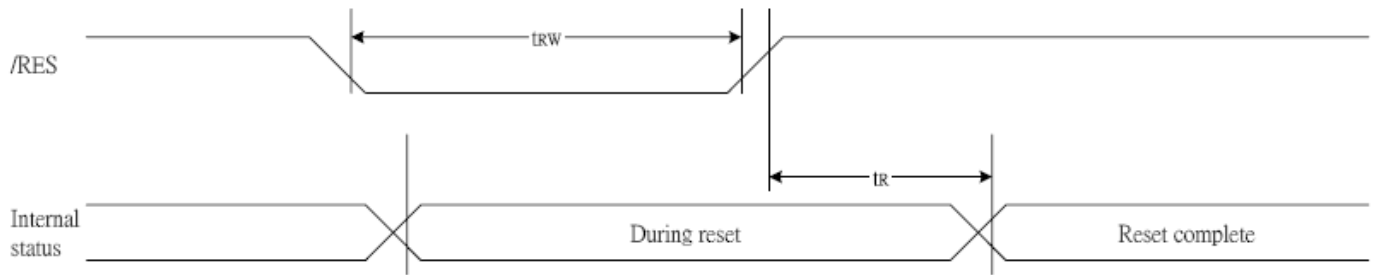


Fig 29.

(VDD = 3.3V , Ta = -40 to 85°C)

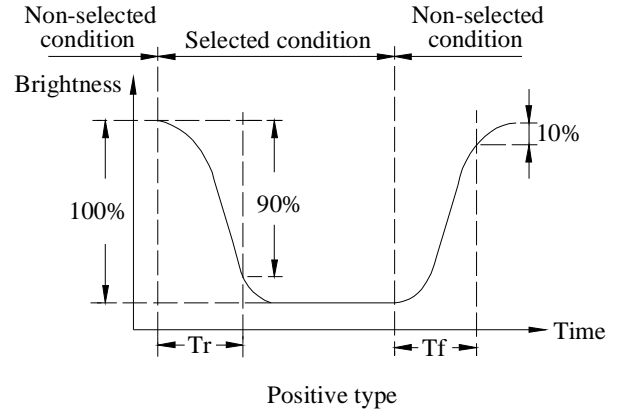
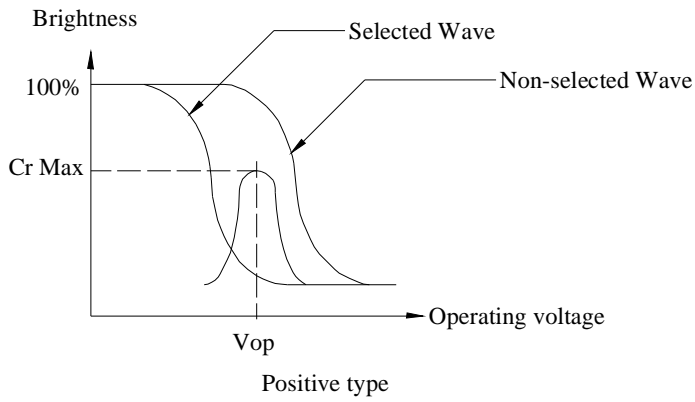
Item	Signal	Symbol	Condition	Rating			Units
				Min.	Typ.	Max.	
Reset time		tR		—	—	1	us
Reset "L" pulse width	RESB	tRW		1	—	—	us

8. Electrical-Optical Characteristics

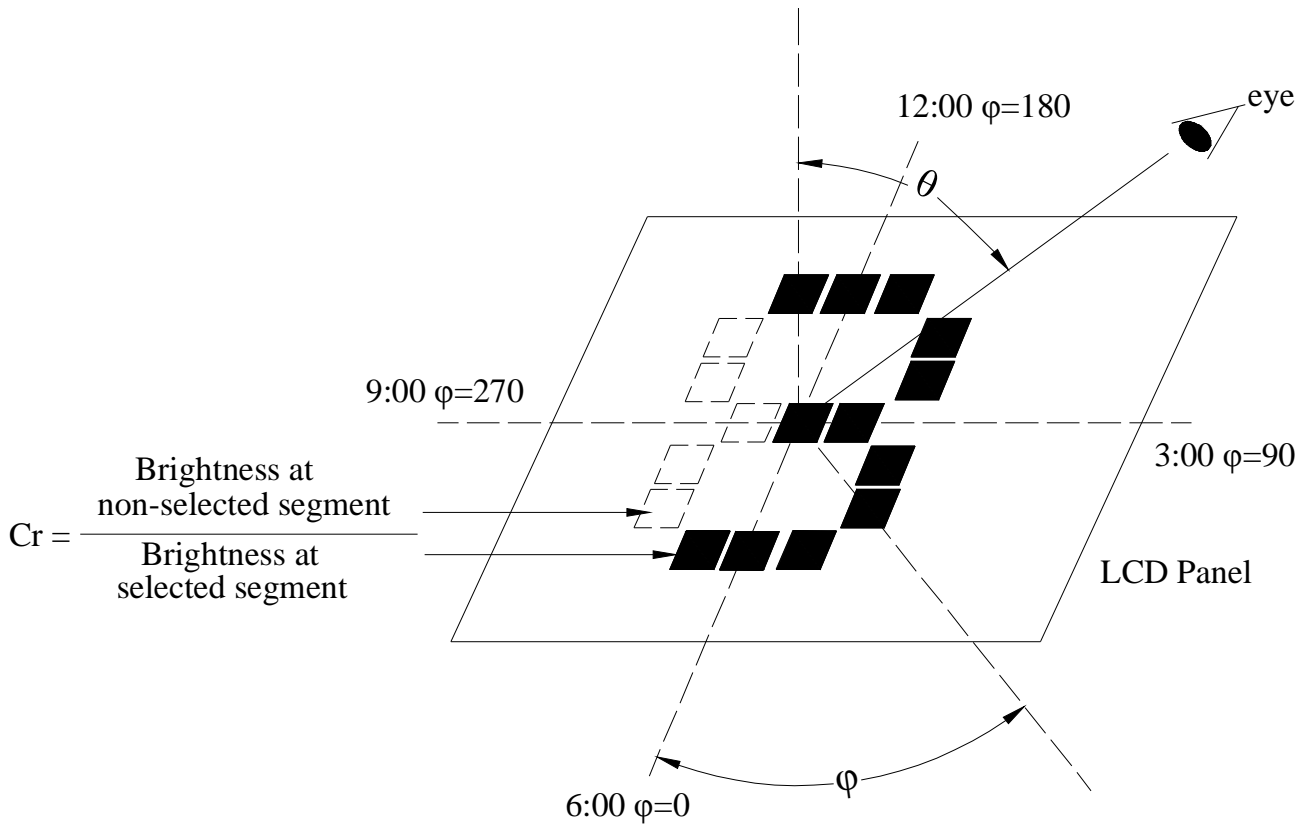
Items	Symbol	Condition	MIN.	TYP.	MAX.	Unit	NOTE
Operation Voltage	Vop	Ta= 0°C	10.0	10.3	10.6	V	1
		Ta= 25°C	9.5	9.8	10.1		
		Ta= 55°C	9.0	9.3	9.6		
Response time	Tr	Ta= 25°C	---	185	---	ms	2
	Tf		---	200	---		
Contrast ratio	Cr	Ta= 25°C	---	5	---	degree	3
Viewing angle range	θ	Cr ≥ 2	-40	---	40		

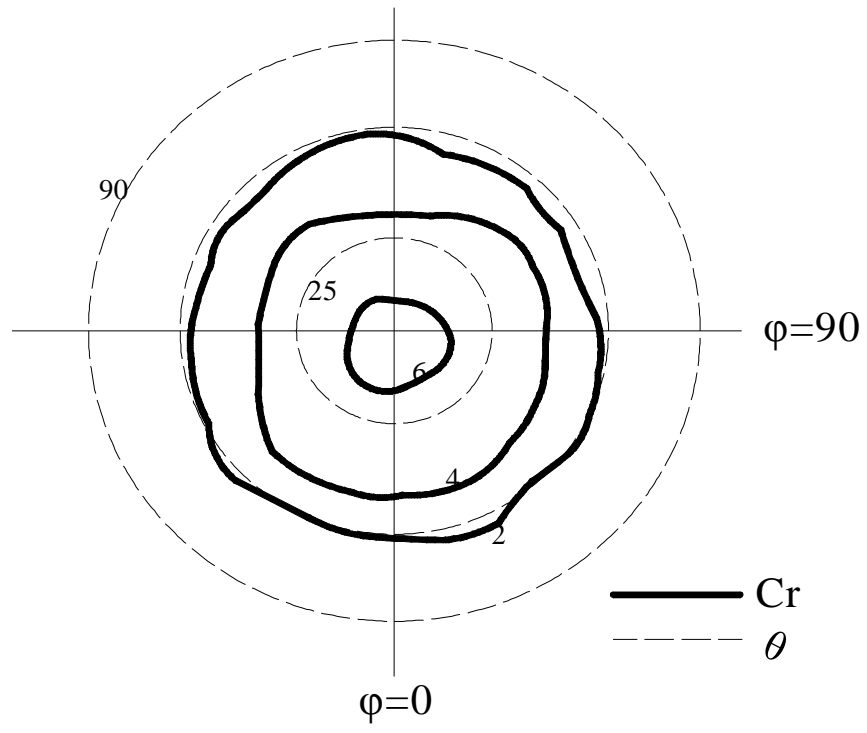
Note1 Definition of Operation voltage

Note2 Definition of Response time



Note3 Definition of Contrast ratio、 Viewing angle and direction





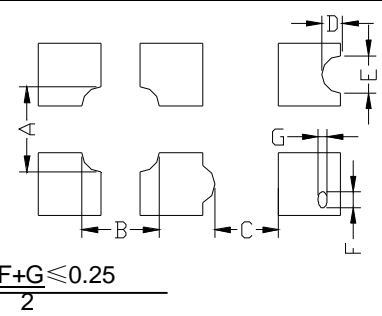
9. Control and display commands

(note * : ignore data)

Command	Command Code										Function	
	A0	/RD	/WR	D7	D6	D5	D4	D3	D2	D1		D0
(1) Display ON/OFF	0	1	0	1	0	1	0	1	1	1	0	LCD display ON/OFF 0: OFF, 1: ON
(2) Display start line set	0	1	0	0	1	Display start address					1	Sets the display RAM display start line address
(3) Page address set	0	1	0	1	0	1	1	Page address				Sets the display RAM page address
(4) Column address set upper bit	0	1	0	0	0	0	1	Most significant column address				Sets the most significant 4 bits of the display RAM column address.
Column address set lower bit				0	0	0	0	Least significant column address				Sets the least significant 4 bits of the display RAM column address.
(5) Status read	0	0	1	Status				0	0	0	0	Reads the status data
(6) Display data write	1	1	0	Write data							0	Writes to the display RAM
(7) Display data read	1	0	1	Read data							0	Reads from the display RAM
(8) ADC select	0	1	0	1	0	1	0	0	0	0	0	Sets the display RAM address SEG output correspondence 0: normal, 1: reverse
(9) Display normal/reverse	0	1	0	1	0	1	0	0	1	1	0	Sets the LCD display normal/ reverse 0: normal, 1: reverse
(10) Display all points ON/OFF	0	1	0	1	0	1	0	0	1	0	0	Display all points 0: normal display 1: all points ON
(11) LCD bias set	0	1	0	1	0	1	0	0	0	1	0	Sets the LCD drive voltage bias ratio 0: 1/9 bias, 1: 1/7 bias (ST7565R)
(12) Read-modify-write	0	1	0	1	1	1	0	0	0	0	0	Column address increment At write: +1 At read: 0
(13) End	0	1	0	1	1	1	0	1	1	1	0	Clear read/modify/write
(14) Reset	0	1	0	1	1	1	0	0	0	1	0	Internal reset
(15) Common output mode select	0	1	0	1	1	0	0	0	*	*	*	Select COM output scan direction 0: normal direction 1: reverse direction
(16) Power control set	0	1	0	0	0	1	0	1	Operating mode		0	Select internal power supply operating mode
(17) V _D voltage regulator internal resistor ratio set	0	1	0	0	0	1	0	0	Resistor ratio		0	Select internal resistor ratio(Rb/Ra) mode
(18) Electronic volume mode set	0	1	0	1	0	0	0	0	0	0	1	Set the V _D output voltage electronic volume register
Electronic volume register set				0	0	Electronic volume value						
(19) Sleep mode set	0	1	0	1	0	1	0	1	1	0	0	0: Sleep mode, 1: Normal mode
(20) Booster ratio set	0	1	0	1	1	1	1	1	0	0	0	select booster ratio 00: 2x,3x,4x 01: 5x 11: 6x
(21) NOP	0	1	0	1	1	1	0	0	0	1	1	Command for non-operation
(22) Test	0	1	0	1	1	1	1	*	*	*	*	Command for IC test. Do not use this command

See the datasheet of ST7565R for detail

10. Inspection Standards

Item	Criterion for defects	Defect type
1) Display on inspection	(1) Non display (2) Vertical line is deficient (3) Horizontal line is deficient (4) Cross line is deficient	Major
2) Black / White spot	Size Φ (mm) Acceptable number $\Phi \leq 0.3$ Ignore (note) $0.3 < \Phi \leq 0.45$ 3 $0.45 < \Phi \leq 0.6$ 1 $0.6 < \Phi$ 0	Minor
3) Black / White line	Length (mm) Width (mm) Acceptable number $L \leq 10$ $W \leq 0.03$ Ignore $5.0 \leq L \leq 10$ $0.03 < W \leq 0.04$ 3 $5.0 \leq L \leq 10$ $0.04 < W \leq 0.05$ 2 $1.0 \leq L \leq 10$ $0.05 < W \leq 0.06$ 2 $1.0 \leq L \leq 10$ $0.06 < W \leq 0.08$ 1 $L \leq 10$ $0.08 < W$ follows 2) point defect Defects separate with each other at an interval of more than 20mm	Minor
4) Display pattern	 <p style="text-align: center;"> $\frac{A+B \leq 0.28}{2}$ $0 < C$ $\frac{D+E \leq 0.25}{2}$ $\frac{F+G \leq 0.25}{2}$ </p> <p>Note: 1) Up to 3 damages acceptable 2) Not allowed if there are two or more pinholes every three-fourth inch.</p>	Minor
5) Spot-like contrast irregularity	Size Φ (mm) Acceptable Number $\Phi \leq 0.7$ Ignore (note) $0.7 < \Phi \leq 1.0$ 3 $1.0 < \Phi \leq 1.5$ 1 $1.5 < \Phi$ 0 Note: 1) Conformed to limit samples. 2) Intervals of defects are more than 30mm.	Minor
6) Bubbles in polarizer	Size Φ (mm) Acceptable Number $\Phi \leq 0.4$ Ignore (note) $0.4 < \Phi \leq 0.65$ 2 $0.65 < \Phi \leq 1.2$ 1 $1.2 < \Phi$ 0	Minor
7) Scratches and dent on the polarizer	Scratches and dent on the polarizer shall be in the accordance with "2) Black/white spot", and "3) Black/White line".	Minor
8) Stains on the surface of LCD panel	Stains which cannot be removed even when wiped lightly with a soft cloth or similar cleaning.	Minor
9) Rainbow color	No rainbow color is allowed in the optimum contrast on state within the active area.	Minor
10) Viewing area encroachment	Polarizer edge or line is visible in the opening viewing area due to polarizer shortness or sealing line.	Minor
11) Bezel appearance	Rust and deep damages that are visible in the bezel are rejected.	Minor
12) Defect of land surface contact	Evident crevices that are visible are rejected.	Minor
13) Parts mounting	(1) Failure to mount parts (2) Parts not in the specifications are mounted (3) For example: Polarity is reversed, HSC or TCP falls off.	Minor
14) Part alignment	(1) LSI, IC lead width is more than 50% beyond pad outline. (2) More than 50% of LSI, IC leads is off the pad outline.	Minor
15) Conductive foreign matter (solder ball, solder hips)	(1) $0.45 < \Phi, N \geq 1$ (2) $0.3 < \Phi \leq 0.45, N \geq 1, \Phi$: Average diameter of solder ball (unit: mm) (3) $0.5 < L, N \geq 1, L$: Average length of solder chip (unit: mm)	Minor
16) Bezel flaw	Bezel claw missing or not bent	Minor
17) Indication on name plate (sampling indication label)	(1) Failure to stamp or label error, or not legible.(all acceptable if legible) (2) The separation is more than 1/3 for indication discoloration, in which the characters can be checked.	Minor

11. Reliability test

item	condition	criterion
High temp. operation	80°C 24hrs	No abnormality in function and appearance
High temp. storage	70°C 24hrs	
Low temp. operation	-20°C 24hrs	
Low temp. storage	-30°C 24hrs	
Humidity	40°C 90%RH 24hrs	
Thermal shock	0°C(30min) → 50°C(30min) 10cycles	
Vibration	Frequency :10~55HZ Duration : 3times , 3min/time Amplitude : 0.75mm	-

12. Handling precautions

1. Refrain from strong mechanical shock and forces to the module. It may cause improper operating or damage to the module.
2. The polarizer used on the display surface is easily scratched and damaged. Extreme care should be taken when handling. When cleaning the display surface, use soft cloth with a solvent recommended : ethyl alcohol , isopropyl or hexane) and wipe gently, do not use the following solvents : water, ketone or aromatics .
3. Wipe off water or oil drop immediately If you leave drop for a long time, stain and discoloration may occur.
4. Do not touch pads or pins of interface directly with bare hands. When handling the LCD module, put on a soft glover like finger-glover.
5. Protect the module from static electricity, it may cause damage to CMOS LSI.
6. To prevent LCD panels from degradation, do not operate or store them exposed directly to sunlight or high temperature/humidity.
7. If the liquid crystal leaks from the panel it should be kept away from the eyes and mouths. In case of contact with skins, wash away thoroughly with soap and water.
8. Soldering should be only performed on the I/O terminals within the temperature of $280 \pm 20^{\circ}\text{C}$ and soldering time should be less than 4 seconds.
9. Supply voltage within the specified voltage limit, the maximum rating, higher voltage cause the shorter LCD life or damaged.
10. Do not input any signals before power is turned on. Do not connect or disconnect the module on the state of Power-ON.