

MULTI-INNO TECHNOLOGY CO., LTD.

www.multi-inno.com

TOUCH PANEL SPECIFICATION

Model: MI0430CBP-C

For Customer's Acceptance:

Customer		
Approved		
Comment		

Revision	1.1
Engineering	
Date	2012-08-22
Our Reference	



REVISION RECORD

REV NO.	REV DATE	CONTENTS	REMARKS
1.0	2011-11-30	Initial Release	
1.1	2012-08-22	Final Release	

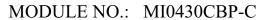




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3. General Specifications

Item	Specification							
Туре	Transparent type projected capacitive touch panel							
Input mode	Human's finger							
Substrate Thickness	0.5	mm						
Outline Dimension	115.1(H) x 73.9(V)	mm						
Transparency	≧85	%						
Haze	≦1.0	%						

4. Electrical Characteristics

4.1 Absolute Maximum Ratings

Parameter	Symbol		Unit		
r ai ailletei	Syllibol	Min.	Тур.	Max.	
Supply voltage	Vcc	-0.3	-	7	V
Switch control signals output current	Output current	-	50	-	mA
Enable control voltage range	Logic Input	-0.3	-	Vcc+0.3	V
Output Control Driver	Output voltage	-0.3	-	Vcc	V

4.2 DC characteristics

Item	Symbol		Unit		
item	Syllibol	Min.	Тур.	Max.	Offic
Supply voltage	Vcc	2.5	3.3	3.5	
Input high voltage	ViH	0.7 * VCC	-	VCC	V
Input low voltage	VIL	0	-	0.3 *VCC	V

5. Pin Connections

No.	Name	I/O	Description
1	VCC	Р	Power; VCC=3.3V
2	/RES	I	Active low global reset.
3	/INT	0	Active low when data output from touch panel
4	SDA	I/O	Serial data access
5	SCL	I	Clock; 100KHz
6	VSS	Р	Ground

6. AC characteristics

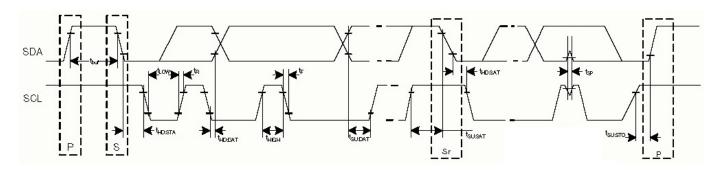


Figure 6.1: I²C timing

Parameter	Cymbol	Standar	d-Mode	Fast-	Mode	Unit
Parameter	Symbol	Max.	Min.	Max.	Min.	
SCL clock frequency	scl f	0	100	0	400	KHz
Bus free time between STOP and START condition	виғ t	4.7	1	1.3	-	μs
Hold time (repeated) START condition. After this period, the first clock pulse is generated	HD:STA t	4.0	ı	0.6	ı	μs
LOW period of the SCL clock	LOW t	4.7	-	1.3	-	μs
HIGH period of the SCL clock	ні <i></i> t	4.0	-	0.6	-	μs
Set-up time for a repeated START condition	SU:STA t	4.7	-	0.6	-	μs
Data hold time	HD:DAT t	0	-	0	0.9	μs
Data set-up time	SU:DAT t	250	-	100	-	ns
Rise time of both SDA and SCL signals	r t	-	1000	20+0.1 ьС	300	ns
Fall time of both SDA and SCL signals	гt	-	300	20+0.1 ьС	300	ns
Set-up time for STOP condition	su:sто t	4.0	-	0.6	-	μs

Note:

- (1) All values are referred to VIH (0.7xVCC) and VIL (0.3xVCC) level.
- (2) A device must internally provide a hold time of at least 300ns for the SDA signal (referred to the VIH of the SCL signal) in order to bridge the undefined region of the falling edge of SCL.
- (3) The maximum *HD:DAT t* has only to be met if the device does not stretch the LOW period (*LOW t*) of the SCL signal.
- (4) A fast-mode I^2 C-bus device can be used in a standard-mode I^2 C-bus system, but the requirement $SU:DAT \ t \ge 250$ ns must then be met. This will automatically be the case if the device does not stretch the LOW period of the SCL signal. If such a device does stretch the LOW period of the SCL signal, it must output the next data bit to the SDA line $R \ max \ SU:DAT \ t + t = 1000+250=1250$ ns (according to the standard-mode I^2 C-bus specification) before the SCL line is released.

7. CTP Interface and Data Format

7.1 Transfer protocol (I²Cinterface)

MI0430CBP-C support I²C interface that need 2 hardware pin – serial data (SDA) and serial clock (SCL), carry information between the devices connected to the bus. The I²C bus supports serial, 8-bit oriented, bi-directional data transferred at a rate up to 100Kbit/s in the standard-mode, or up to 400Kbit/s in the fast-mode.

The data on the SDA line must be stable during the HIGH period of the clock. The HIGH or LOW state of the data line can only change when the clock signal on the SCL line is LOW.

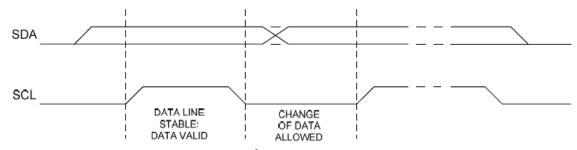


Figure 7.1: I²C Signal timing

Within the procedure of the I²C -bus, unique situations arise which are defined as START and STOP conditions. A HIGH to LOW transition on the SDA line while SCL is HIGH is one such unique case. This situation indicates a START condition. A LOW to HIGH transition on the SDA line while SCL is HIGH defines a STOP condition. START and STOP conditions are always generated by the master. The I²C bus is considered to be busy after the START condition. The I²C bus is considered to be free again a certain time after the STOP condition.

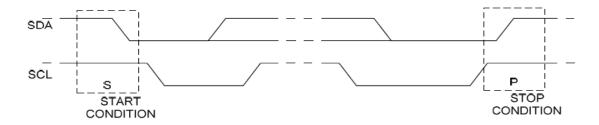


Figure 7.2: I2C Start/Stop

7.2 I2C data transfer

The CTP MI0430CBP-C I2C address is 94H

Each byte has to be followed by an acknowledge bit. Data is transferred with the most significant bit (MSB) first. Every byte put on the SDA line must be 8-bits long. The number of bytes that can be transmitted per transfer is unrestricted. If controller can't receive or transmit another complete byte of data until it has performed some other function, for example servicing an internal interrupt, it can hold the clock line SCL LOW to force the master into await state. Data transfer then continues when the controller is ready for another byte of data and releases clock line SCL.



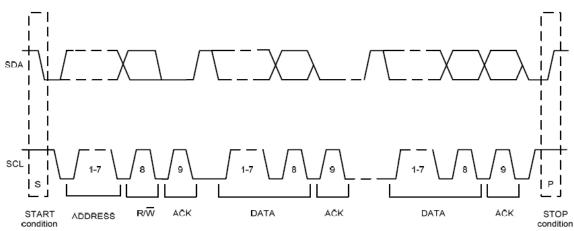


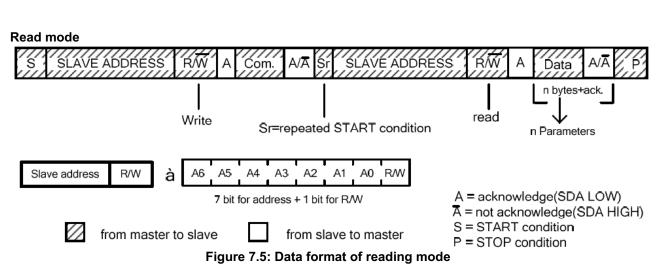
Figure 7.3: I²C data transfer

7.3 Format of data frame (I²C interface)

When master sends the command which be received by TP controller, the controller will responses the code and data. The format of communication is shown as Figure 7.4. The Command table that is written by master is defined on Table9.1 Command Table, Controller will response the response code first and data later.

Write mode S Slave Address 0 A Command A Parameter A

Figure 7.4: Data format of writing mode



P.7



8. Command

8.1 Command list

Hex	Operation Code	D7	D6	D5	D4	D3	D2	D1	D0	Function
0	No operation	0	0	0	0	0	0	0	0	-
80	Sleep IN	1	0	0	0	0	0	0	0	-
81	Sleep Out	1	0	0	0	0	0	0	1	-
82	Sense Off	1	0	0	0	0	0	1	0	-
83	Sense On	1	0	0	0	0	0	1	1	-
	Read Event	1	0	0	0	0	1	0	1	-
	1st parameter	B31	B30	B29	B28	B27	B26	B25	B24	-
85	2nd parameter	B23	B22	B21	B20	B19	B18	B17	B16	-
	3rd parameter	B15	B14	B13	B12	B11	B10	В9	B8	-
1	4th parameter	B7	B6	B5	B4	В3	B2	B1	B0	-
	Read All Events	1	0	0	0	0	1	1	0	-
	1st parameter	B31	B30	B29	B28	B27	B26	B25	B24	-
l	2nd parameter	B23	B22	B21	B20	B19	B18	B17	B16	-
	3rd parameter	B15	B14	B13	B12	B11	B10	B9	B8	-
86	4th parameter	B7	B6	B5	B4	B3	B2	B1	B0	-
1	5th parameter	E3	E2	E1	E0	FI	P2	P1	P0	-
	6th parameter	B23	B22	B21	B20	B19	B18	B17	B16	-
		• •	:	:	:	:	:	:	:	-
	(n+1)th parameter	B7	B6	B5	B4	B3	B2	B1	B0	-
	Read Latest Event	1	0	0	0	0	1	1	1	-
l	1st parameter	B31	B30	B29	B28	B27	B26	B25	B24	-
87	2nd parameter	B23	B22	B21	B20	B19	B18	B17	B16	-
l	3rd parameter	B15	B14	B13	B12	B11	B10	В9	B8	-
	4th parameter	B7	B6	B5 0	B4	B3	B2	B1	B0	-
88	Clear Stack	1	0		0	1	0	0	0	-
9E	TS Software Reset	1	0	0	1	1	1	1	0	-

8.2 User define command list table

Hex	Operation Code	D7	D6	D5	D4	D3	D2	D1	D0	Function	
	Device ID	0	0 0 1 1 0 0 1								
31h	1st parameter		85								
	2nd parameter				2	20				-	
	3nd parameter				C	00				-	
32h	Version ID	0	0	1	1	0	0	0	1	Read Firmware version	

9. Command description



9.1 NOP

00 H	NOP (No Operation)										
	DNC	D7	D6	D5	D4	D3	D2	D1	D0	HEX	
Command	0	0	0	0	0	0	0	0	0	00	
Parameter	No parameter										
Description	This command is an empty command and it does not have any effect on the touch screen.										
Restriction	-										
Register		Sta	atus		Availability						
Availability		TS Sle	ep Out		Yes						
Availability		TS SI	eep In			res					
		Sta	itus		Defau	ılt Value					
Default	F	ower Up	Sequenc	се	1	V/A					
Delault		TS S/W Reset				N/A					
	H/W Reset N/A										
Flow Chart	-										

9.2 TS sleep in (80h)



	TSSLPIN (Touch Screen Sleep In)											
80 H	DNC	D7	D6	D5	D4	D3	D2	D1	D0	HEX		
Command	0	1	0	0	0	0	0	0	0	80		
Parameter	No para			U	0	U	U	0	0	00		
1 diameter			Callege	the touc	h screen	to ente	r the mi	nimum n	ower co	nsumption		
Description	mode.	mmana	causes	the todo	301001	i to ente	i the iiii	illinain p	OWEI CO	nsumption		
Description		terface a	are regis	ter are s	till workir	ng and ke	eens the	ir conten	ıts			
	MCU interface are register are still working and keeps their contents. This command has no effect when the touch screen is already in TS Sleep In mod											
					off by the					, iii iiiodo.		
B										allow time		
Restriction					circuits							
								Out com	nmand (w	hen in TS		
					Sleep In command can be sent.							
		Ctat			A.,,	ilabilit.						
Register	TO OLA	Stat	us			ilability Yes						
Availability		ep Out										
	TS SI	ер ш				Yes						
		Stat	tus		Defa	ult Value						
Defect	Power	Up Seq	uence			ep In Mo						
Default		N Reset			TS Slee							
	H/W F					p In Mo						
Flow Chart			Stop DC/D conver	or control of the con			P	command carameter Touch Screen Action Mode				

9.3 TS sleep out (81h)



04.11	TSSLPOUT (Touch Screen Sleep Out)									
81 H	DNC	D7	D6	D5	D4	D3	D2	D1	D0	HEX
Command	0	1	0	0	0	0	0	0	1	81
Parameter	No para	ameter								
Description	This co	mmand	turns off	TS Slee	p In mod	le.				
Restriction	Sleep C It will be for the s The tou register screen done ar It will be	Out Mode e necess supply vouch scream es during function and when	mand (80 nmand. T ctory def normal e are same – mode. o In com	Oh). This is to fault valueffect on when t	allow time ues to the the touch his load is when in TS					
Register Availability		Stat TS Slee	ep Out		`	ilability Yes Yes				
Default	Po	Stat	tus Sequenc Reset	е	Defau TS Slee	ult Value ep In Mod ep In Mod ep In Mod	de de			
Flow Chart		TS	Start u DC/D conver	t al tor			P See	command Carameter Touch Screen Action Mode		

9.4 TS sense off (82h)



82 H	TSSOFF (Touch Screen Sense Off)											
02 П	DNC	D7	D6	D5	D4	D3	D2	D1	D0	HEX		
Command	0	1	0	0	0	0	0	1	0	82		
Parameter	No para											
Description	The tou		en is not	sensing	touches	(= No ne	ew event	s), but th	ne touch	screen is		
Restriction	-											
Dogistor		Stat	us		Availa	bility						
Register Availability	TS SI	ep Out			Ye	S						
Availability	TS SI	ep In			Ye							
		State	us		Default Value							
Defeat	Power Up Sequence TS Sense Off											
Default		N Reset			TS Sens	se Off						
	H/W F	Reset			TS Sens	se Off						
Flow Chart			TSSO TS Sense				C P P	ommand arameter Touch Screen Action Mode				



9.5 TS sense on (83h)

	TSSON (Touch Screen Sense On)										
83 H						D0	D0	Di	D0	HEV	
0	DNC	D7	D6	D5	D4	D3	D2	D1	D0	HEX	
Command	0	1	0	0	0	0	0	1	1	83	
Parameter	No para										
Description	The tou	ich scree	en is sen	sing tou	ches (= N	lo new e	vents).				
Restriction	-						_				
Register		Stati	us		Availa	bility					
Availability	TS SI	ep Out			Ye						
Availability	TS SI	eep In			Ye	S					
		Stati	ıs		Default	Value	7				
	Power Up Sequence TS Sense Off			\dashv							
Default		W Reset			TS Sens		\dashv				
	H/W F				TS Sens						
	11/ 77 1	10001			10 0618	_ =	 _			_ ,	
							Led	gend			
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								command	j		
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Flow Chart								Screen			
Flow Chart							_				
						1				1	
								Action	>	!	
							_		_/		
						1			_		
			TSSC	N		1		Mode		l	
			1000					Mode)		
			\downarrow			1				! 	
						Ι,	S	equential			
						1	tra	ansfer			
	(TS Sense	e On)	i	_			İ	
						1				 	
					-	<u> </u>					



9.6 Read One Event (85h)

05.11	ROE (F	Read On	e Event)						
85 H	DNC	D7	D6	D5	D4	D3	D2	D1	D0	HEX
Command	0	1	0	0	0	0	1	0	1	85
1 st parameter	-	B31	B30	B29	B28	B27	B26	B25	B24	XX
2 nd parameter	-	B23	B22	B21	B20	B19	B18	B17	B16	XX
3 rd parameter	-	B15	B14	B13		B11	B10	B9	B8	XX
4 th parameter	-	B7	B6	B5	B4	B3	B2	B1	B0	XX
Description	what ha	as been The def modified C ack yte) yte) yte)	stored or ault assi	n the st gnmen	o-ordinate lock. A ret it is list as pase on th	urning va below.	llue can l The assi	be "No E gnment (vent" if th	ie stock is
Restriction	-	77	Folitei							
Register Availability		Stat TS Slee	ep Out		Availa Ye Ye	es				
Default	Po	Stat wer Up : TS S/W H/W F	Sequenc Reset	е	Default 0000 (0000 (0000h 0000h				
Flow Chart	2	Send	ROE 1st parar 2nd parar 3rd parar 4th parar	meter	Host Touch Screen			Parameter Touch Screet Action Mode Sequentitransfer	ter /	



9.7 Read All Event (86h)

	RAE (F	Read All	Events)										
86 H	DNC	D7	D6	D5	D4	D3	D2	D1	D0	HEX			
Command	0	1	0	0	0	0	1	1	0	86			
1 st parameter	-	B31	B30	B29	B28	B27	B26	B25	B24	XX			
2 nd parameter	-	B23	B22	B21	B20	B19	B18	B17	B16	XX			
3 rd parameter	-	B15	B14	B13	B12	B11	B10	B9	B8	XX			
4 th parameter	-	B7	В6	B5	B4	В3	B2	B1	B0	XX			
5 th parameter	-	E3	E2	E1	E0	FI	P2	P1	P0	XX			
6 th parameter	-	B23	B22	B21	B20	B19	B18	B17	B16	XX			
:	-	:	:	:	:	:	:	:	:	:			
(n+1 ^{)th} Parameter	-	B7	B6	B5	B4	B3	B2	B1	B0	xx nformation			
Description	Can be HX852 Event s Yi (Low) Yi (Low) Yi (Low) X1 (Low b	modified 0-C tack n byte)	I if neces		is list as					stack also			
Restriction		(High byte) Pointer This read command cannot use with LoSSI.											
		Stat	us		Availability								
Register		TS Slee				Yes							
Availability		TS Sle			,	Yes							
Default	Po	Statewer Up : TS S/W	Sequenc		Defau III Values III Values		000h						
Flow Chart			² C Mode Read RAE ↓ —	 1	Host — — Fouch Screen		Comma Parame Touc Scre Action Mode	eter / ch en e					



9.8 Read Latest Event (87h)

		Read Lat	<u>. </u>	nt)						
87H	DNC	D7	D6	D5	D4	D3	D2	D1	D0	HEX
Command	0	1	0	0	0	0	1	1	1	87
1 st parameter	-	B31	B30	B29	B28	B27	B26	B25	B24	XX
2 nd parameter	-	B23	B22	B21	B20	B19	B18	B17	B16	XX
3 rd parameter	-	B15	B14	B13	B12	B11	B10	B9	B8	XX
4 th parameter	-	B7	B6	B5	B4	B3	B2	B1	B0	XX
Description	what hat The even A return The de	as been sent stack ning valu fault assed if nece 0-C tack n byte)	stored or is empt ie can be ignment issary (b	n the sto y after the "No Ev is list a	ock. his comm rent" if the	nand. e stock is The ass	s empty. ignment	of event		nformation
Restriction	- (High t		■ Pointer	1						
Register	Status					ilability				
Availability	TS Sleep Out					res				
.,	TS Sleep In					res				
		Sta			Defa	ult Value				
Default	Po	wer Up		e		0000h				
Delault		TS S/W				0000h				
		H/W F	Reset		0000	0000h				
Flow Chart	2	Send Send	Read RLI 1st paran 2nd paran 3rd paran 4th paran	meter /	Host Touch Screen			Comman Paramete Touch Screen Action Mode Sequentia		



9.9 Clear Event Stack (88h)

Command	
Parameter Description Restriction	HEX
Description Restriction	88
Register Availability TS Sleep Out Yes TS Sleep In Yes Status Default Value Power Up Sequence Empty Stack TS SW Reset Empty Stack HW Reset Empty Stack Legend Command Parameter Flow Chart	
Register Availability TS Sleep Out TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Sleep In TS Slee	t".
Register Availability TS Sleep Out Yes Status Default Value Power Up Sequence Empty Stack TS S/W Reset Empty Stack H/W Reset Empty Stack Legend Command Parameter Flow Chart Touch Screen	
Availability TS Sleep Utt TS Sleep In TS Sleep In TS Sleep In Yes Status Default Value Power Up Sequence TS S/W Reset TS S/W Reset H/W Reset Legend Command Parameter Flow Chart Flow Chart Action	
Default Status Default Value Power Up Sequence Empty Stack TS S/W Reset Empty Stack H/W Reset Empty Stack Command	
Power Up Sequence Empty Stack TS S/W Reset Empty Stack H/W Reset Empty Stack Command Parameter Flow Chart Power Up Sequence Empty Stack Empty Stack Command Action	
TS S/W Reset Empty Stack H/W Reset Empty Stack Legend Command Parameter Touch Screen Action	
TS S/W Reset Empty Stack H/W Reset Empty Stack Legend Command Parameter Touch Screen Action	
Flow Chart H/W Reset Empty Stack Legend Command Parameter Touch Screen Action	
Flow Chart Command Parameter Touch Screen Action	
Flow Chart Command Parameter Touch Screen Action	
Flow Chart Command Parameter Touch Screen Action	
Flow Chart Parameter Touch Screen Action	
Flow Chart Parameter Touch Screen Action	
Flow Chart Parameter Touch Screen Action	
Flow Chart Touch Screen Action	
Flow Chart Touch Screen Action	
Flow Chart Touch Screen Action	
Flow Chart Screen Action	
Flow Chart Screen Action	
Flow Chart Screen Action	
Action	
CLRES Mode	
CLRES Mode	
CLRES (Mode)	
Sequential transfer	
(Clear Event Stack)	





9.10 TS Software Reset (9Eh)

OFIL	TSSW	RESET (T	ouch Scree	en Softwa	re Reset))					
9EH	DNC	D7	D6	D5	D4	D3	3	D2	D1	D0	HEX
Command	0	1	0	0	1	1		1	1	0	9E
Parameter		rameter									
Description	the co	the Touch mmands a and descrip The Memo	nd paramet otion.)	ers to the	ir TS S/W	Reset	defau	ult values.			
Restriction	The to this 5r If Soft sendir	pe necessa buch screer nsec. ware Reser ng TS Sleer I Screen Sc	default va	lues to the	e registers vait 5msec						
Register		Statu		Α	vailability						
Availability		TS Sleep			Yes						
Atvanability		TS Slee	p In		Yes						
		Statu		De	fault Value	Э					
Default	P	ower Up Se			N/A						
Boraun		TS S/W F			N/A N/A						
Flow Chart			TSSWRE Set Comma to TS S/ Default va	ands W lue)			Command Parameter Touch Screen Action Mode Sequential transfer			



9.11 Device ID Command (31h)

31H	Device ID									
эіп	DNC	D7	D6	D 5	D4	D3	D2	D1	D0	HEX
Command	0	0	0	1	1	0	0	0	1	31
1 st parameter	1				85	5				00FF
2 nd parameter	1				20)				00FF
3 rd parameter	1				0/	4				00FF
Description		When the Device ID command is written, HX8520-C will echo the device ID to master. The index of Device ID command is 31h								
Restriction		"No Events" (E00) and "Error" (E15) are always valid and these bits are not valid for these functionalities.								
Dagistar		Stat	us		Availab	ility				
Register Availability		TS Slee	ep Out		Yes					
Availability		TS Sle	ep In		Yes					
		Status Default Value								
Default		Power Up Sequence TBD								
Delault		TS S/W	Reset		TBD)				
		H/W F	Reset		TBD					
Flow Chart	-									

9.12 Version ID Command (32h)

32H	Version	on ID								
3211	DNC	D7	D6	D5	D4	D3	D2	D1	D0	HEX
Command	0	0	0	1	1	0	0	1	0	32
1 st parameter	1				Ver	sion				00FF
Description		the Device rice ID com			en, HX852	20-C will	echo the de	vice ID to m	naster. The	e index
Restriction		"No Events" (E00) and "Error" (E15) are always valid and these bits are not valid for these functionalities.								
Dagistor		Statu	S	A	vailability					
Register Availability		TS Sleep	Out		Yes					
Availability		TS Sleep In Yes								
	Status Default Value									
Default	Power Up Sequence TBD									
Default		TS S/W Reset			TBD					
		H/W Reset			TBD					
Flow Chart	-					-				

10. Appearance Specification

10.1Inspection and Environment conditions

11.1.1 Temperature: 25± 5°C

11.1.2 Humidity: 55 ± 10% RH

11.1.3 Light source: Fluorescent Light

11.1.4 Inspection: Viewing distance: 35±5cm

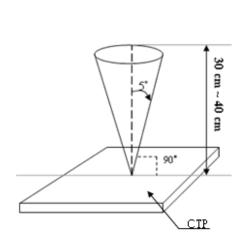
11.1.5 Ambient Illumination:

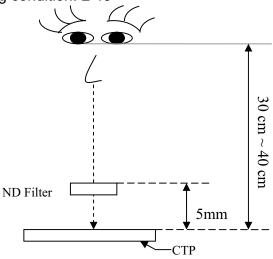
(1) Cosmetic Inspection: 500 ~ 800 lux(2) Functional Inspection: 400 ~ 600 lux

11.1.6 Inspection View angle:

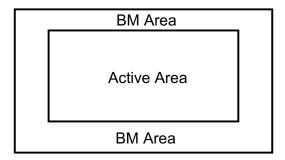
(1) Inspection under operating condition: ±5°

(2) Inspection under non-operating condition: ± 45°





10.2 Definition of applicable Zones



10.3 Judgment standard

The Judgment of the above test should be made after exposure in room temperature for two hours as follow:

Pass: Normal display image with no obvious non-uniformity and no line defect. Partial transformation of the module parts should be ignored.

Fail: No display image, obvious non-uniformity, or line defect.

10.4 Cosmetic Specification and Inspection Items

Inspection	Inspection Criteria	Illustration



Item				
Foreign material (Black or White spots shape)	$\begin{tabular}{c c} Zone \\ \hline Dimension \\ \hline D>0.8 \ mm \\ \hline 0.3mm & \leq D \leq 0.8 \\ \hline mm \\ \hline D<0.3mm \\ \hline \end{tabular}$	Acceptable number 0 5	Class of Defects Minor	D= (L + W) / 2
Foreign Material (Line shape)	$\begin{tabular}{c c} Zone \\ \hline Dimension \\ \hline W> 0.1mm \ or \ L \\ \hline >10mm \\ \hline 0.05 \ mm \le W \le 0.1 \\ \hline mm \ L \ \le 10mm \\ \hline W< 0.05mm \\ \hline \end{tabular}$	Acceptable number 0 5	Class of Defects Minor	L : Long W : Width
Dimension	Outline			(Major)
Scratch on the Touch panel	$\begin{tabular}{c c} Zone \\ \hline Dimension \\ W> 0.1mm \ or \ L \\ >10mm \\ W \le 0.1 \ mm \ L \le \\ 10mm \\ \end{tabular}$	Acceptable number 0	Class of Defects Minor	L2 W
Dent on the Touch panel	Zone Dimension $D > 0.5 \text{ mm}$ $0.3 \text{mm} \leq D \leq 0.5 \text{ mn}$	Acceptable number 0 5	e Class of Defects Minor	L D= (L + W) / 2
Corner Chipping	X<3 mm, Y<3 mm, Z< Glass thickness			x z
Edge Chipping	X<3 mm, Y<3 mm, Z< Glass thickness			T y
Crack	reject			4

11. PRECAUTIONS IN USE CTP

1. ASSEMBLY PRECAUTIONS

- Since Touch Panel is consist of glass, please be careful your hands to be injured during handing. You must wear gloves during handing.
- (2) Do not touch, push or rub the exposed touch panel, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
- (3) Do not stack the touch panels together. Do not put heavy objects on touch panel.
- (4) Please do not take a CTP to pieces and reconstruct it. Resolving and reconstructing modules may cause them not to work well.
- (5) Please excessive force or strain to the panel or tail is prohibited, Do not lift touch panel by cable(FPC).
- (6) Use clean sacks or glove to prevent fingerprints and/or stains left on the panel. Extra attention and carefulness should be taken while handling the glass edge.
- (7) Please pay attention for the matters stated below at mounting design of touch panel enclosure. Enclosure support to fix touch panel must be out of active area.(do not design enclosure presses the active area to protect from miss put)

2. OPERATING PRECAUTIONS

- (1) Please be sure to turn off the power supply before connecting and disconnecting signal input cable.
- (2) Please do not change variable resistance settings in CTP. They are adjusted to the most suitable value. If they are changed, it might happen CTP does not satisfy the characteristics specification
- (3) Be careful for condensation at sudden temperature change. Condensation makes damage to sensor or electrical contacted parts.
- (4) CTP has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (5) Touch the panel with your finger or stylus only to assure normal operation. Any sharp edged or hard objects are prohibited.
- (6) Operate the panel in a steady environment. Abrupt variation on temperature and humidity may cause malfunction of the panel.

3. ELECTROSTATIC DISCHARGE CONTROL

(1) The operator should be grounded whenever he/she comes into contact with the CTP. Never touch any of the conductive parts such the copper leads on the FPC and the interface terminals with any parts of the human body.

- (2) The CTP should be kept in antistatic bags or other containers resistant to static for storage.
- (3) Only properly grounded soldering irons should be used.
- (4) If an electric screwdriver is used, it should be well grounded and shielded from commentator sparks.
- (5) The normal static prevention measures should be observed for work clothes and working benches; for the latter conductive (rubber) mat is recommended
- 6) Since dry air is inductive to statics, a relative humidity of 50-60% is recommended.

5. STORAGE PRECAUTIONS

- (1) When you store touch panel for a long time, it is recommended to keep the temperature between 0°C-40°C without the exposure of sunlight and to keep the humidity less than 90%RH.
- (2) Please do not leave touch panel in the environment of high humidity and high temperature such as 60°C 90%RH
- (3) Please do not leave touch panel in the environment of low temperature; below -20°C.

6. OTHERS

For the packaging box, please pay attention to the followings:

- a. Please do not pile them up more than 5 boxes. (They are not designed so.) And please do not turn over.
- b. Please handle packaging box with care not to give them sudden shock and vibrations. And also please do not throw them up.
- c. Packing box and inner case for CTP are made of cardboard. So please pay attention not to get them wet. (Such like keeping them in high humidity or wet place can occur getting them wet.)

7. LIMITED WARRANTY

Unless otherwise agreed between MULTI-INNO and customer, MULTI-INNO will replace or repair any of its CTP which is found to be defective electrically and visually when inspected in accordance with MULTI-INNO acceptance standards, for a period on one year from date of shipment. Confirmation of such date shall be based on freight documents. The warranty liability of MULTI-INNO is limited to repair and/or replacement on the terms set forth above. MULTI-INNO will not responsible for any subsequent or consequential events.



12. OUTLINE DRAWING

