

# MULTI-INNO TECHNOLOGY CO., LTD.

# LCD MODULE SPECIFICATION

Model: MI12864B-G

Revision	1.0
Engineering	
Date	
Our Reference	



# **MODE OF DISPLAY**

Display mode	<b>Display condition</b>	Viewing direction
STN: Yellow green	☐ Reflective type	☐ 6 O' clock
☐ Grey	☐ Transflective type	☐ 12 O' clock
☐ Blue (negative)	☐ Transmissive type	☐ 3 O' clock
☐ FSTN positive	Others	☐ 9 O' clock
☐ FSTN negative		



# **GENERAL DESCRIPTION**

Display mode 128 x 64 Dots, Graphic COG LCD module

Interface Serial

1/65 duty, 1/9 bias Driving method

Controller IC Sitronix ST7565P-G or equivalent

For the detailed information, please refer to the IC specifications.

# **MECHANICAL DIMENSIONS**

Item	Dimension	Unit	Item	Dimension	Unit
Outline Dimension (LED backlight)	48.0(L) x 34.0(W) x 5.5MAX.(H)	mm	Dot Pitch	0.305(L)x0.32(W)	mm
Outline Dimension	48.0(L) x 34.0(W) x 2.9MAX.(H)	mm	Dot Size	0.275(L)x0.29(W)	mm
(No backlight) Viewing Area	44.0(L)x24.0(W)	mm			

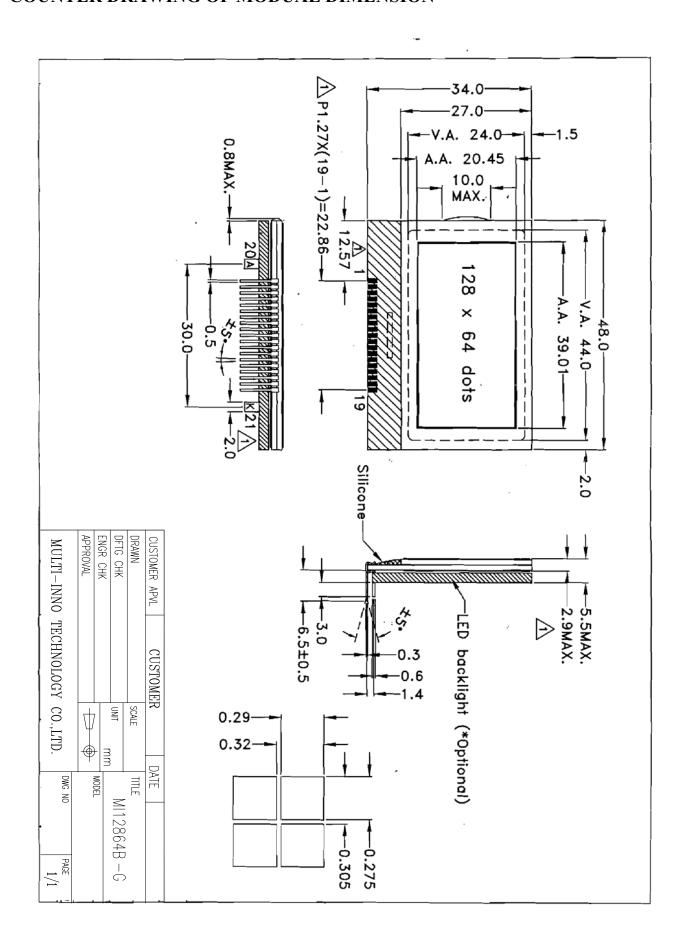
# **CONNECTOR PIN ASSIGNMENT**

Pin No.	Symbol	Function	Pin No.	Symbol	Function
1	V0		12	VOUT	Booster terminal
2	V1		13	VSS	Ground
3	V2	Supply voltage for LCD	14	VDD	Supply voltage for logic
4	V3		15	SI	Serial data input
5	V4		16	SCL	Serial clock input
6	CAP4P		17	A0	Data / Command select pin
7	CAP2N		18	/RES	Reset
8	CAP2P		19	/CS1	Chip select signal
9	CAP1P	Booster terminal	20*	A	Voltage supply for backlight(VE+)
10	CAP1N		21*	K	Voltage supply for backlight(VE-)
11	CAP3P				•

Note (\*): Pin 20,21 are used for backlight versions only.

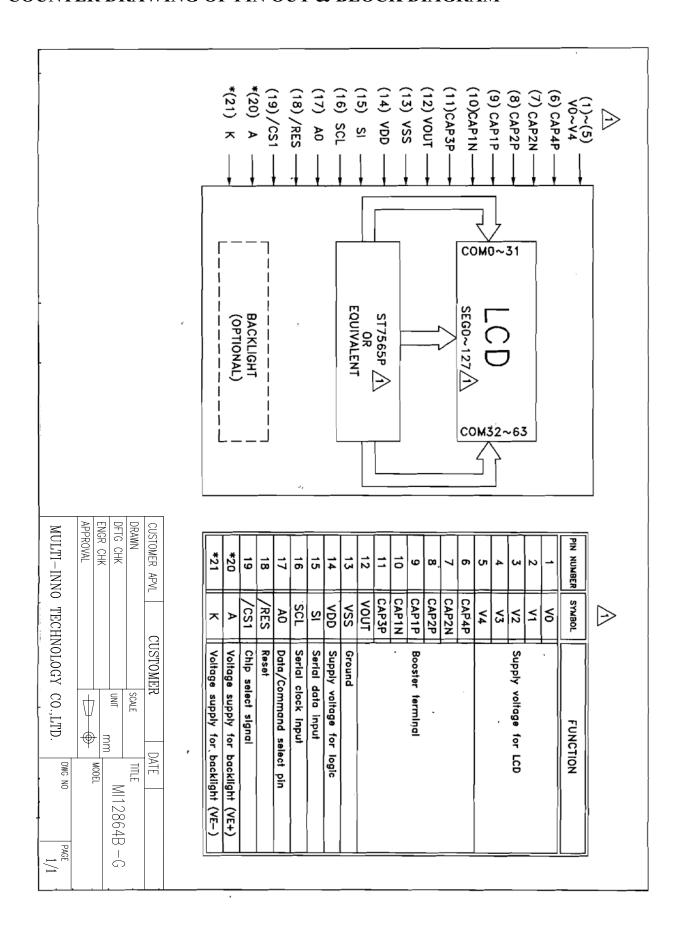


# **COUNTER DRAWING OF MODUAL DIMENSION**





## COUNTER DRAWING OF PIN OUT & BLOCK DIAGRAM





# COUNTER DRAWING OF PIN OUT & BLOCK DIAGRAM

		<del>·</del>	
	Backlight voltage Backlight color  4.Mechanical specification Viewing area[mm] Module dimension[mm]	<ul><li>2.Electrical specification</li><li>Supply voltage for logic(VDD)</li><li>Input voltage for LCD (VIcd)</li><li>3.Backlight specification</li><li>Backlight type</li></ul>	<ul><li>1.General specification</li><li>Display mode</li><li>Interface</li><li>Driving method</li></ul>
CUSTOMER APVL  DRAWN  DRAWN  SCALE  TITLE  MIT 2864B-G  MULTI-INNO TECHNOLOGY CO.,LTD.  DATE  OATE  TITLE  MODEL  FAGE  PAGE  1/1	: 3.3 V@ 45 mA /\\ : White/Blue/Yellow green \( \triangle \) : 44.0(L)x24.0(W) : 48.0(L)x34.0(W)x2.9MAX./5.5MAX.(H) \( \triangle \)	<ul> <li>: 3.0V △</li> <li>: 12.0V (Generated by build—in booster)</li> <li>: Side—lited LED</li> </ul>	: 128 x 64 dots, Graphic COG LCD module : Serial : 1/65 duty , 1/9bias



## ELECTRICAL CHARACTERISTICS

<b>ELECTRICAL C</b>	LECTRICAL CHARACTERISTICS Conditions: VSS=0V, @Ta=25°C											
Item	Symbol	MIN.	TYP.	MAX.	Unit	Item	Symbol	MIN.	TYP.	MAX.	Unit	
Supply Voltage for logic	Vdd	2.9	3.0	3.1	V	"H"Level Input Voltage	Vih	0.8VDD	-	VDD	V	
Supply Current for logic	Idd	_	700	900	μΑ	"L"Level Input Voltage	Vil	VSS		0.2VDD	V	
Operating Voltage for LCD(*)	VLCD	11.8	12.0	12.2	V	_	_	_	_	_	_	
EL Backlight Voltage (V	EL)					Backlight Current						
EL (@ Frequency 400Hz)	_	_	_	_	_	_		_	_	-	_	
Side-lited LED Backligh	t Forwar	d Volta	ge (VF)			Side-lited LED Back	light For	rward Cu	rrent (	(IF)		
White	VBL	_	3.3	_	V	White	IBL	_	45	_	mA	
Blue	VBL	_	3.3	_	V	Blue	IBL	_	45	_	mA	
Green	VBL	_	3.3	_	V	Yellow Green	IBL		45		mA	

Note: (\*) Please refer to REFERENCE CIRCUIT EXAMPLE (5X Boosting Circuit).

## **ABSOLUTE MAXIMUM RATINGS**

Please make sure not to exceed the following maximum rating values under the worst application conditions.

		<u>. e                                     </u>	. 11	
Item	Symbol	Rating (for normal temperature)	Rating (for wide temperature)	Unit
Supply Voltage	Vdd	0.3 to 3.6	0.3 to 3.6	V
Operating Temperature	Topr	0 to 50	-20 to 70	$^{\circ}\!\mathbb{C}$
Storage Temperature	Tstg	-10 to 60	-30 to 80	$^{\circ}\!\mathbb{C}$





# **INSTRUCTIONS**

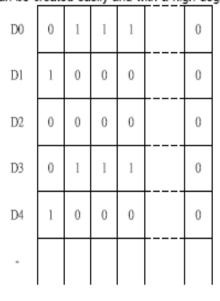
		Table	16: T						mai	nds		(Note) *: disabled data
Command	<b>A</b> 0	/RD	/WR			nd C D5			D2	D1	D0	Function
(1) Display ON/OFF	0	1	0	1	0	1	0	1	1	1	0	LCD display ON/OFF 0: OFF, 1: ON
(2) Display start line set	0	1	0	0	1	Di	spla	y sta	art a	ddre	ess	Sets the display RAM display star line address
(3) Page address set	0	1	0	1	0	1	1	Pa	ge a	ddr	ess	Sets the display RAM page address
(4) Column address set upper bit Column address set lower bit	0	1	0	0	0	0	0	colu Lea	ımn st si	add ignif	cant ress icant ress	Sets the most significant 4 bits of the display RAM column address Sets the least significant 4 bits of the display RAM column address
(5) Status read	0	0	1		St	atus		0	0	0	0	Reads the status data
(6) Display data write	1	1	0			١	Vrite	e dat	а			Writes to the display RAM
(7) Display data read	1	0	1			F	Read	d dat	а			Reads from the display RAM
(8) ADC select	0	1	0	1	0	1	0	0	0	0	0 1	Sets the display RAM address SEG output correspondence 0: normal, 1: reverse
(9) Display normal/ reverse	0	1	0	1	0	1	0	0	1	1	0 1	Sets the LCD display normal/ reverse 0: normal, 1: reverse
(10) Display all points ON/OFF	0	1	0	1	0	1	0	0	1	0	0 1	Display all points 0: normal display 1: all points ON
(11) LCD bias set	0	1	0	1	0	1	0	0	0	1	0 1	Sets the LCD drive voltage bias ratio 0: 1/9 bias, 1: 1/7 bias (ST7565P)
(12) Read/modify/write	0	1	0	1	1	1	0	0	0	0	0	Column address increment At write: +1 At read: 0
(13) End	0	1	0	1	1	1	0	1	1	1	0	Clear read/modify/write
(14) Reset	0	1	0	1	1	1	0	0	0	1	0	Internal reset
(15) Common output mode select	0	1	0	1	1	0	0	0 1	*	*	*	Select COM output scan direction 0: normal direction 1: reverse direction
(16) Power control set	0	1	0	0	0	1	0	1		era ode	ting	Select internal power supply operating mode
(17) Vo voltage regulator internal resistor ratio set	0	1	0	0	0	1	0	0		sist itio	or	Select internal resistor ratio(Rb/Ra) mode
(18) Electronic volume mode set Electronic volume register set	0	1	0	1	0	0 Ele	0 ctroi	0 nic v	0 olun		1 alue	Set the Vo output voltage electronic volume register
(19) Static indicator ON/OFF Static indicator	0	1	0	1	0	1	0	1	1	0	0	0: OFF, 1: ON
register set				0	0	0	0	0	0	0	Mode	Set the flashing mode
(20) Booster ratio set	0	1	0	1 0	1 0	1 0	1 0	1 0	0	ste	0 p-up ilue	select booster ratio 00: 2x,3x,4x 01: 5x 11: 6x
(21) Power saver												Display OFF and display all points ON compound command
(22) NOP	0	1	0	1	1	1	0	0	0	1	1	Command for non-operation
(23) Test	0	1	0	1	1	1	1	*	ż	*	*	Command for IC test. Do not use this command



#### Display Data RAM

The display data RAM stores the dot data for the LCD. It has a 65 (8 page x 8 bit +1) x 132 bit structure.

As is shown in Figure 3, the D7 to D0 display data from the MPU corresponds to the LCD display common direction; there are few constraints at the time of display data transfer when multiple ST7565P are used, thus and display structures can be created easily and with a high degree of



Display data RAM

freedom. Moreover

Moreover, reading from and writing to the display RAM from the MPU side is performed through the I/O buffer, which is an independent operation from signal reading for the liquid crystal driver. Consequently, even if the display data RAM is accessed asynchronously during liquid crystal display, it will not cause adverse effects on the display (such as flickering).

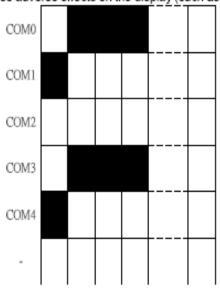


Figure 3

#### The Page Address Circuit

Page address of the display data RAM is specified through the Page Address Set Command. The page address must be specified again when changing pages to perform access. Page address 8 (D3, D2, D1, D0 = 1, 0, 0, 0) is a special RAM for icons, and only display data D0 is used. (see Figure 4)

Liquid crystal display

#### The Column Addresses

The display data RAM column address is specified by the Column Address Set command. The specified column address is incremented (+1) with each display data read/write command. This allows the MPU display data to be accessed continuously. Moreover, the incrementing of column addresses stops with 83H. Because the column address is independent of the page address, when moving, for example, from page 0 column 83H to page 1 column 00H,

it is necessary to respective both the page address and the column address.

Furthermore, as is shown in Table 4, the ADC command (segment driver direction select command) can be used to reverse the relationship between the display data RAM column address and the segment output. Because of this, the constraints on the IC layout when the LCD module is assembled can be minimized. As is shown in Figure 4,

Table 4

SEG Output ADC	SEG0		SEG 131
(D0) "0"	0 (H)	→ Column Address →	83 (H)
(D0) "1"	83 (H)	← Column Address ←	0 (H)

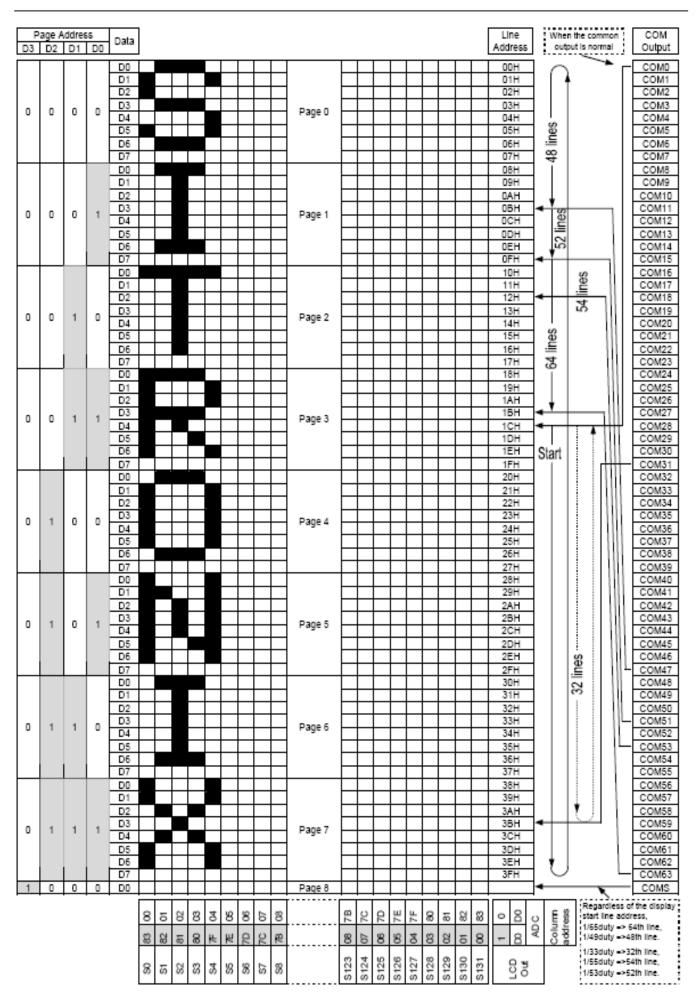
#### The Line Address Circuit

The line address circuit, as shown in Table 4, specifies the line address relating to the COM output when the contents of the display data RAM are displayed. Using the display start line address set command, what is normally the top line of the display can be specified (this is the COMO output when the common output mode is normal, and the COM63 output

for ST7565P, the detail is shown page.11 The display area is a 65 line area for the ST7565P.

If the line addresses are changed dynamically using the display start line address set command, screen scrolling, page swapping, etc. can be performed.







# TIMING CHARACTERISTICS

System Bus Read/Write Characteristics 1 (For the 8080 Series MPU)

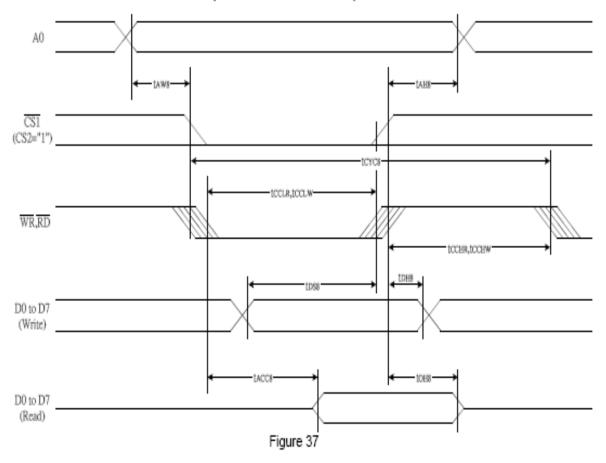


Table 24

(VDD = 3.3V, Ta = -30 to 85℃)

Item	Signal	Symbol	Condition	Rati	ing	Units
IIGIII	Signal	Syllibol	Condition	Min.	Max.	UIIII
Address hold time		tah8		0	_	
Address setup time	A0	tAW8		0	_	
System cycle time		tcyc8		240	_	
Enable L pulse width (WRITE)	WR	tccLw		80	_	
Enable H pulse width (WRITE)	WIX	tcchw		80	_	
Enable L pulse width (READ)	RD	tcclR		140	_	Ns
Enable H pulse width (READ)	KD	tcchr		80		
WRITE Data setup time		tDS8		40	_	
WRITE Address hold time	D0 to D7	<b>t</b> DH8		0	_	
READ access time	001007	tacc8	CL = 100 pF	_	70	
READ Output disable time		tons	CL = 100 pF	5	50	





Table 25

(Vpp = 2.7V, Ta = -30 to 85℃)

Item	Signal	Symbol	Condition	Rati		Units
Item	Signal	Syllibol	Condition	Min.	Max.	OIIIIS
Address hold time		tAH8		0	_	
Address setup time	A0	taw8		0	_	
System cycle time		tcyc8		400	_	
Enable L pulse width (WRITE)	WR	tccLw		220	_	
Enable H pulse width (WRITE)	WIX	tcchw		180	_	
Enable L pulse width (READ)	RD	†CCLR		220	_	ns
Enable H pulse width (READ)	ND	tcchr		180	_	
WRITE Data setup time		tosa		40	_	
WRITE Address hold time	D0 to D7	tDH8		0	_	
READ access time	יט טו טט	tacc8	CL = 100 pF	_	140	
READ Output disable time		tон8	CL = 100 pF	10	100	

Table 26

(Vpp = 1.8V, Ta = -30 to 85℃)

Itam	Cianal	Cumbal	,	Rati		Units
Item	Signal	Symbol	Condition	Min.	Max.	Units
Address hold time		tan8		0	_	
Address setup time	Α0	taw8		0	_	
System cycle time		tcyc8		640	_	
Enable L pulse width (WRITE)	WR	tcclw		360	_	
Enable H pulse width (WRITE)	WIK	tcchw		280	_	
Enable L pulse width (READ)	RD	toolr		360	_	ns
Enable H pulse width (READ)	KD	tcchr		280		
WRITE Data setup time		tosa		80	_	
WRITE Address hold time	D0 to D7	tDH8		0	_	
READ access time	D0 to D7	tacc8	CL = 100 pF	_	240	
READ Output disable time		tон8	CL = 100 pF	10	200	

<sup>\*1</sup> The input signal rise time and fall time (tr, tr) is specified at 15 ns or less. When the system cycle time is extremely fast, (tr +tr) ≤ (tcycs - tcclw - tcchw) for (tr + tr) ≤ (tcycs - tcclr - tcchr) are specified.

<sup>\*2</sup> All timing is specified using 20% and 80% of Vod as the reference.

<sup>\*3</sup> tocuw and tocus are specified as the overlap between /CS1 being "L" (CS2 = "H") and /WR and /RD being at the "L" level.



# Reset Timing

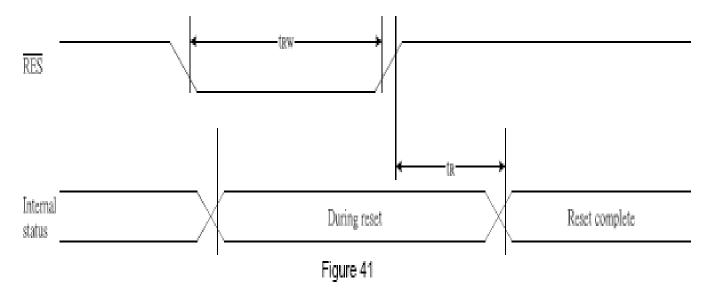


Table 36

(Vop = 3.3V, Ta = -30 to 85°C)

ltem	Cianal	Signal Symbol	Condition	Rating			Units
	Signal			Min.	Тур.	Max.	Units
Reset time		tr		_	_	1.0	us
Reset "L" pulse width	/RES	trw		1.0	_	_	US

Table 37

 $(VDD = 2.7V, Ta = -30 \text{ to } 85^{\circ}C)$ 

ltem	Signal Symbol	Condition	Rating			Units	
			Min.	Тур.	Max.	UIIIIS	
Reset time		tr		_	-	2.0	US
Reset "L" pulse width	/RES	trw		2.0	-	_	US

Table 38

(VDD = 1.8V, Ta = -30 to 85℃)

Item Signal Symbol Condition	Condition	Rating			Units		
	algilai ayilibul	Continuon	Min.	Тур.	Max.	UIIII	
Reset time		tr			ı	3.0	US
Reset "L" pulse width	/RES	trw		3.0	ı	ı	US

<sup>\*1</sup> All timing is specified with 20% and 80% of VDD as the standard.



## **ELECTRO-OPTICAL CHARACTERISTICS**

MEASURING CONDITION: POWER SUPPLY = Vop / 64 HzTEMPERATURE =  $23 \pm 5$  °C

RELATIVE HUMIDITY =  $60 \pm 20 \%$ 

ITEM	SYMBOL	UNIT	TYP. STN
RESPONSE TIME	Ton	ms	220
	Toff	ms	280
CONTRAST RATIO	Cr	-	12
	V3:00	0	40
VIEWING ANGLE V6:00		0	70
$(Cr \ge 2)$	V9:00	0	40
	V12:00	٥	50

THE ELECTRO-OPTICAL CHARACTERISTICS ARE MEASURED VALUE BUT NOT GUARANTEED ONES.

## RELIABILITY OF LCD MODULE

ITEM	TEST CONDITION FOR NORMAL TEMPERATURE	TEST CONDITION FOR WIDE TEMPERATURE	TIME
High temperature operating	50°C	70°C	240 hours
Low temperature operating	0°C	-20°C	240 hours
High temperature storage 60°C		80°C	240 hours
Low temperature storage -10°C		-30°C	240 hours
Temperature-humidity storage 40°C 90% R.H.		60°C 90% R.H.	96 hours
Temperature cycling	-10°C to 60°C 30 Min Dwell	-30°C to 80°C 30 Min Dwell	5 cycle
Vibration Test at LCM Level  Freq 10-55 Hz Sweep rate: 10-55-10 at 1 m Sweep mode Linear Displacement: 2 mm p-p 1 Hour each for X, Y, Z		Freq 10-55 Hz Sweep rate: 10-55-10 at 1 min Sweep mode Linear Displacement: 2 mm p-p 1 Hour each for X, Y, Z	_



## **SAMPLING METHOD**

SAMPLING PLAN: MIL-STD 105E

CLASS OF AQL: LEVEL II/ SINGLE SAMPLING

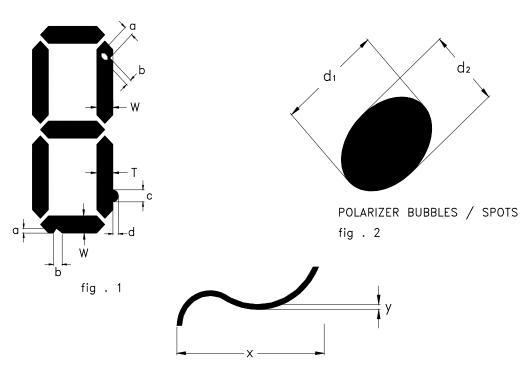
> MAJOR-0.65% MINOR - 1.5%

# **QUALITY STANDARD**

DEFECT	CRITERIA		ТҮРЕ	FIGURE
SHORT CIRCUIT	-		MAJOR	-
MISSING SEGMENT	-		MAJOR	-
UNEVEN / POOR	-		MAJOR	-
CONTRAST				
CROSS TALK	-		MAJOR	-
PIN HOLE	$MAX(a,b) \leq$	1 / 4 W	MINOR	1
EXCESS SEGMENT	MAX(c,d) ≤	1 / 4 T	MINOR	1
BUBBLES	d* ≤ 0.2	QTY=2	MINOR	2
BLACKS SPOTS	d ≤ 0.2	N.A.**	MINOR	2
	0.2 <d≤0.3< td=""><td>QTY≤1</td><td></td><td></td></d≤0.3<>	QTY≤1		
	d>0.3	QTY=0		
LINE SCRATCHES	x≤0.5 y≤0.05	QTY=1	MINOR	3
BLACK LINE	x≤0.5 y≤0.05	QTY=1	MINOR	3

<sup>\*</sup> $d = MAX(d_1,d_2)$ 

DEFECT TABLE: B



LINE SCRATCHES / BLACK LINE fig . 3

<sup>\*\*</sup> N. A . = NOT APPLICABLE

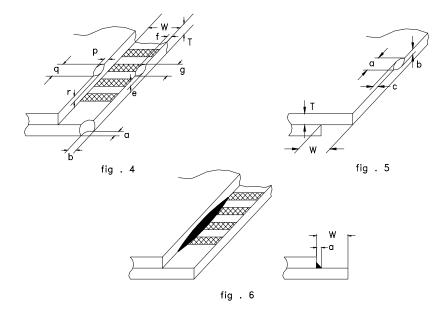


# **QUALITY STANDARD ( CONT .)**

DEFECT		CRITERIA	ТҮРЕ	FIGURE
	CONTACT EDGE	$e \le 1/2T$ $f < 1/4W$ $g < 2.0$		4
CHIPS	BOTTOM GLASS	p < 0.5 $q < 2.0$ $r < 1/2T$	MINOR	4
	CORNER	a≤1.5 b≤1/2W		4
	TOP GLASS	a < 2.5 $b < 1/2T$ $c < 1/3W$		5
GLASS PROTRUSION		a < 1/5 W	MINOR	6
RAINBOW		-	MINOR	-

UNLESS STATE OTHERWISE , ALL UNIT ARE IN MILLIMETER .

DEFECT TABLE: B



#### HANDLING PRECAUTIONS

#### (1) CAUTION OF LCD HANDLING & CLEANING

Use soft cloth with solvent (recommended below) to clean the display surface and wipe lightly.

- Isopropyl alcohol, ethyl alcohol, trichlorotriflorothane

Do not wipe the display surface with dry or hard materials that will damage the polarizer surface. Do not use the following solvent;

-water, ketone, aromatics

#### (2) CAUTION AGAINST STATIC CHARGE

The LCD modules use CMOS LSI drivers, so customers are recommend that any unused input terminal would be connected to  $V_{DD}$  or  $V_{SS}$ , do not input any signals before power is turned on, and ground your body, work/assembly areas, assembly equipment to protect against static electricity.

Remove the protective film slowly and, if possible, under ESD control device like ion blower and humidity of working room should be kept over 50%RH to reduce risk of static charge.

#### (3) PACKAGING

Avoid intense shock and falls from a height and do not operate or store them exposed direct to sunshine or high temperature/humidity.

#### (4) CAUTION FOR OPERATION

It is an indispensable condition to drive LCD's within the specified voltage limit since the higher voltage than the limit causes the shorter LCD life. The use of direct current drive should be avoided because an electrochemical reaction due to direct current causes LCD's undesirable deterioration.

Response time will be extremely delayed at low temperature, and LCD's show dark color at high temperature. However those phenomena do not mean malfunction or out of order with LCD's.

Some font will be abnormally displayed when the display area is pushed hard during operation. But it resumes normal condition after turning off once.

#### (5) SOLDERING (for Pin type)

It is recommended to complete dip soldering at 270 °C or hand soldering at 280 °C within 3 seconds. The soldering position is at least 3mm apart from the pin head. Wave or reflow soldering are not recommended. Metal pins should not be soldered for more than 3 times and each soldering should be done after cool down of metal pins.

#### (6) SAFETY

For crash damaged or unnecessary LCD's, it is recommended to wash off liquid crystal by either of solvents such as acetone and ethanol and should be burned up later.

When any liquid leaked out of a damaged glass cell comes in contact with your hands, wash it off with soap and water.

#### WARRANTY

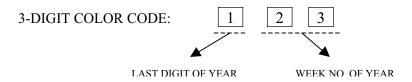
MULTI-INNO will replace or repair any of her LCD module in accordance with her LCD specification for a period of one year from date of shipment. The warranty liability of MULTI-INNO is limited to repair and/or replacement. MULTI-INNO will not be responsible for any subsequent or consequential event.



## **APPENDIX**

## LOT INDICATION OF LCD MODULE

#### **CODING SYSTEM:**



# COLOR CODE:

	COLOR
0	BLACK
1	BROWN
2	RED
3	ORANGE
4	YELLOW
5	GREEN
6	BLUE
7	PURPLE
8	GREY
9	WHITE

## LOCATION AS SHOWN BELOW:

